Simplicity

PARTS MANUAL

CORONET SERIES

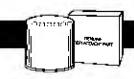
8.5 HP Gear Mfg. No. 1692380 Mfg. No. 1692387

12 HP Gear Mfg. No. 1692382 Mfg. No. 1692389 12 HP Hydro Mfg. No. 1692515 Mfg. No. 1692517 13 HP Hydro Mfg. No. 1692385 Mfg. No. 1692392

30" Mower Deck Mfg. No. 1692126 Mfg. No. 1692543 34" Mower Deck Mfg. No. 1692128 Mfg. No. 1692545



Extend Equipment Life - Use Only Genuine Simplicity Parts & Accessories Available at Your Local Simplicity Dealer



Simplicity Brand Products

ENGINE OILS

SAE 30W SG/CC DETERGENT ENGINE OIL for use in four cycle lawn and garden engines at operating temp. of 32° and above. Also recommended for use in hydrostatic transmissions where 30W oil is specified.

Case of 12 quarts......1685659

SPECIAL OILS

MULTI-PURPOSE HYDRAULIC/TRANSMISSION OIL for use in most hydraulic applications, and hydrostatic transmissions. Specific Simplicity applications: most hydrostatic transmissions, all bevel gear cases.

MAINTENANCE ITEMS

DEGREASER, DEGRIMER, PARTS CLEANER removes grease, oil, dirt and grime without hatming paint or decals.



| 1 Quart w/Trigger Spray | 1685619 |
|-------------------------------------|---------|
| Case of 12 Quarts | 1685620 |
| 1 Gallon Bottle | 1685621 |
| Case of 4-1 Gallon Bortles | 1685622 |
| Extension Sprayer for Gallon Bottle | 1685623 |



GAS STABILIZER keeps gas fresh, prevents carb gum-up and has a unique neck measuring device. One Ounce Treats 2-1/2 Gallons of Gas.



"ONE STEP" CLEANER/POLISH/SEALANT PROTECTANT helps prevent and remove minor scratches and scuffs & utilizes a clear polyethylene and resin to give a "Non-Stick" surface.

8 Oz. Bottle......1685696 Case of 12-8 Oz. Bottles......1685697

PNEUMATIC TIRE SEAL scals all leaks including bead leaks and punctures up to 3/16 inch diameter. Prevents flats for tread life of tire.



| Case of 12-11 Oz. Tubes | 1685537 |
|-------------------------|---------|
| Case of 24-11 Oz. Tubes | 1685525 |
| 5 Gallon Pail | 1685527 |
| Pump for 5 Gallon Pail | 1685528 |

TOUGH-UP PAINT

Touch-up Paint keeps equipment in showroom condition.

DEEP ORANGE

| 13 Oz, Can | 1685611 |
|------------------------|---------|
| Case of 12-13 Oz. Cans | |
| Quart | 1685612 |

GLOSS BLACK

| 13 Oz. Can | 1685639 |
|---------------------|---------|
| Case of 12-13 Caris | 1685640 |
| Quart | 1685641 |

WHITE

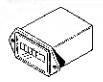
| 13 Oz. Can | 103049 |
|------------------------|---------|
| Case of 12-13 Oz. Caps | 1685178 |
| Quart | 1685032 |

METALLIC GREY

| 13 Oz. Can | 1685718 |
|------------------------|---------|
| Case of 12-13 Oz. Caps | 1685717 |

Consult decal on equipment for proper color.

Available Accessories:



HOUR METER KIT can be dash or console mounted to record the total hours of operation.

Hour Meter Kit1685535



GREASE GUN KIT has 12" flexible hose to get into tight spots with ease. Grease Gun Kit contains gun & 1-8 Oz. rube of grease.

| Grease Gun Kit1 | 685510 i |
|----------------------|----------|
| 8 Oz. tube of grease | 103077 |

CHROME "MOON" HUBCAPS fits most lawn & garden equipment.



| • • | |
|---------|---------|
| 4" Rim | 163114 |
| 5" Rim | 156210 |
| 3" Rim | 156211 |
| 10" Rim | 1667782 |
| 12º Rim | 154505 |

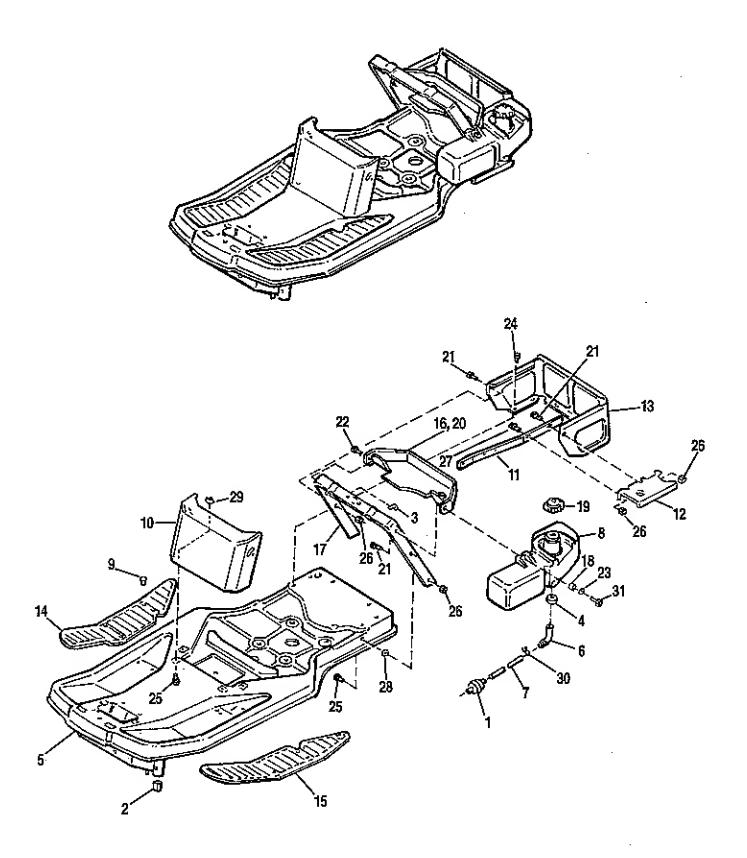
DESIGNER SEAT COVERS with pocket, are double stitched, easy care vinyl. Keeps new seats new, makes worn seats look new.



| Small. Fits Rear Engine Riders, FC, | | |
|---------------------------------------|---------|--|
| Regent Series Tractors | 1685540 | |
| Medium. F its 12.5, 16 LT, Bro | admoor, | |
| Landlord Series Tractors | 1685541 | |
| Large. Fits SunStar, 18 & 20 (| ЭΤ | |
| Saries Tractors | 1685577 | |

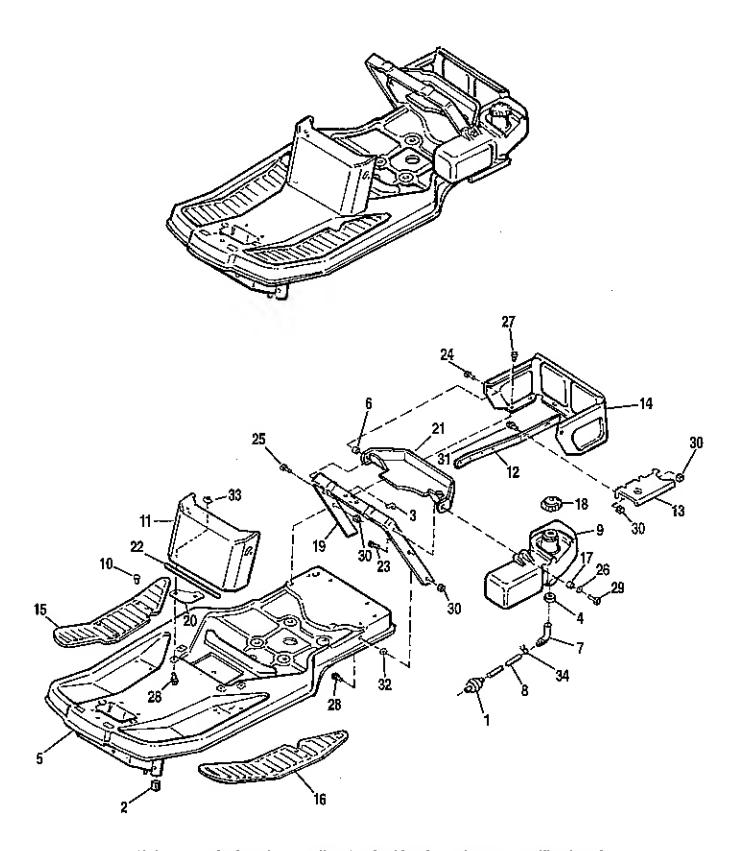
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Frame & Fuel System

| REF. NO. | PART NO. | атү. | DESCRIPTION |
|-------------|-----------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | † | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1674231 | 1 | ELBOW |
| 7 | 1676861 | 1 | HOSE, Fuel Tank |
| 8 | 1685483 | 1 | FUEL TANK (Incl. Ref. Nos. 1, 4, 6 & 30) |
| 9 | 1704351 | 14 | FASTENER |
| 10 | 1708253 | 1 | PANEL, Front |
| 11 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 12 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 13 | 1708470 | 1 | SHROUD, Rear |
| 14 | 1708524 | 1 | PAD, Foot Rest, RH |
| 15 | 1708525 | 1 | PAD, Foot Rest, LH |
| 16 | 1708725 | 1 | DUCT, Air Inlet (Gear model only) |
| 17 | 1709269 | 1 | "U" SUPPORT, Seat Deck |
| 18 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 19 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 20 | 1714447 | 1 | DUCT, Air Inlet (Hydro model only) |
| 21 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 |
| 22 | 1924856 | 1 | SCREW, Hex Hd., Taptite, 5/16 x 1/2 |
| 23 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 24 | 1925003 | 6 | SCREW, Hex Hd., Taptite, 1/4-20 x 1/2 |
| 25 | 193059 1 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 26 | 1931277 | 5 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 27 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 28 | 1933988 | 2 | PAL NUT, 5/16 |
| 29 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 30 | 1960112 | 2 | CLAMP, Hose |
| 31 | 1960373 | 1 | SCREW, Taptite, 5/16-18 x 1 |

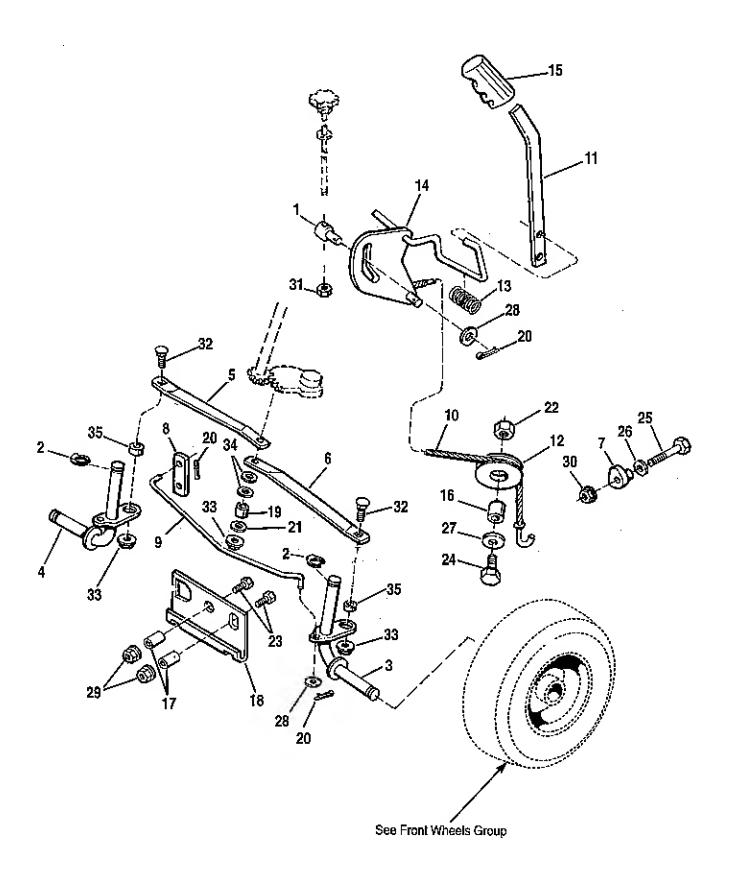


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

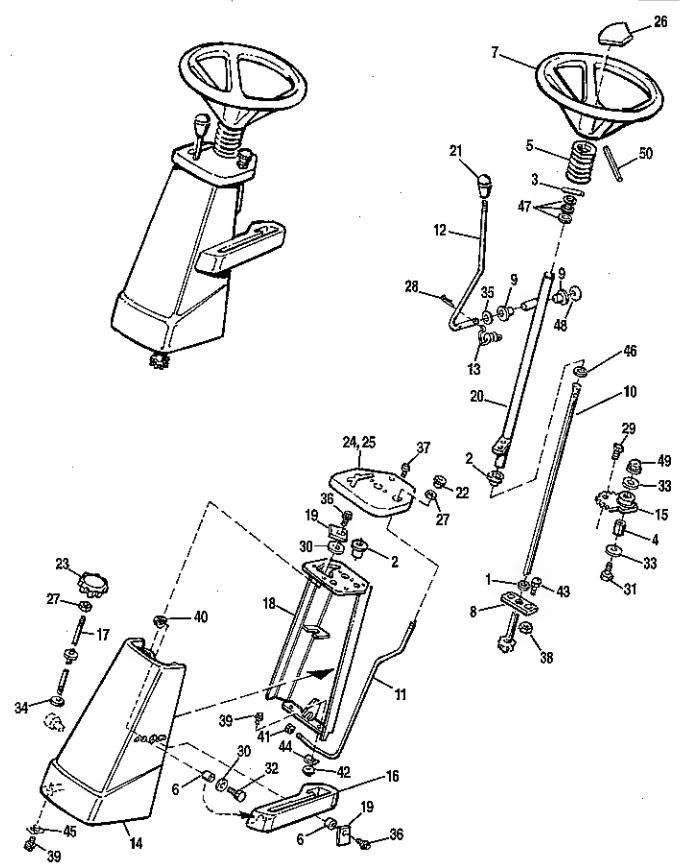
Mfg. Nos. 1692385, 1692392, 1692399, 1692491

Frame & Fuel System

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|----------------|-------------|------|--|
| 1 | 173206 | 1 | FUEL FILTER |
| 2 | 176440 | 4 | BUSHING |
| 3 | 934683 | 1 | CLIP |
| 4 | 1654930 | 1 | BUSHING, Rubber |
| 5 | 1660007 | 1 | FRAME ASSY. (Incl. Ref. No. 2) |
| 6 | 1673796 | 1 | SPACER |
| 7 | 1674231 | 1 | ELBOW |
| 8 | 1676861 | 1 | HOSE, Fuel Tank |
| 9 | 1685483 | 1 | FUEL TANK (Incl. Ref. No. 1, 4, 7 & 34) |
| 10 | 1704351 | 14 | FASTENER |
| 11 | 1708253 | 1 | PANEL, Front |
| 12 | 1708362 | 1 | STRAP, Fuel Tank, Brace |
| 13 | 1708363 | 1 | SUPPORT, Fuel Tank |
| 14 | 1708470 | 1 | SHROUD, Rear |
| 15 | 1708524 | 1 | PAD, Foot Rest, RH |
| 16 | 1708525 | 1 | PAD, Foot Rest, LH |
| 17 | 1710437 | 1 | SPACER, 21/64 x 1/2 x 21/64 |
| 18 | 1714020 | 1 | CAP, Fuel Tank, Vented |
| 1 9 | 1714064 | 1 | "U" SUPPORT, Seat Deck |
| 20 | 1714077 | 2 | PLATE, Front Panel |
| 21 | 1714078 | 1 | DUCT, Air Infet |
| 22 | 1714103 | 1 | SEAL, Front Plate |
| 23 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 24 | 1922127 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 25 | 1923341 | 1 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 26 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 27 | 1925003 | 6 | SCREW, Hex Hd., Taptite, 1/4-20 x 1/2 |
| 28 | 1930591 | 2 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 29 | 1931202 | 1 | SCREW, Hex, Taptite , 5/16-18 x 1-1/4 |
| 30 | 1931277 | 4 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 32 | 1933988 | 2 | PAL NUT, 5/16 |
| 33 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 34 | 1960112 | 2 | CLAMP, Hose |



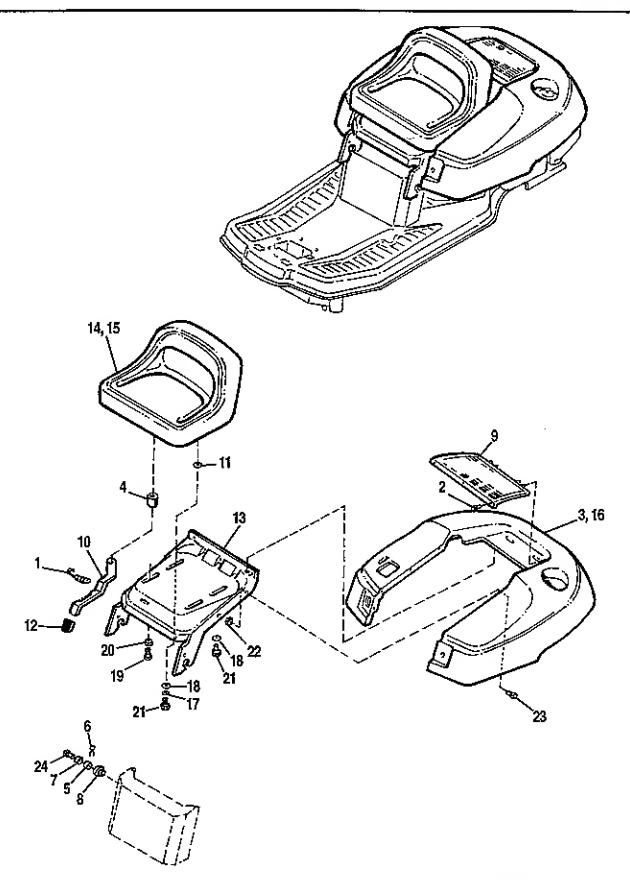
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|------------------------------------|
| 1 | 108512 | 1 | PIVOT |
| 2 | 1704420 | 2 | KLIP RING |
| 3 | 1706011 | 1 | SPINDLE ASSY., LH |
| 4 | 1706019 | 1 | SPINDLE ASSY., RH |
| 5 | 1708500 | 1 | TIE ROD, RH |
| 6 | 1708501 | 1 | TIE ROD, LH |
| 7 | 1708514 | 1 | ECCENTRIC |
| 8 | 1708516 | 1 | LEVER |
| 9 | 1708521 | 1 | ROD, Hitch |
| 10 | 1708556 | 1 | CABLE ASSY., Lift |
| 11 | 1708557 | 1 | LEVER, Lift |
| 12 | 1708559 | 1 | PULLEY, Lift |
| 13 | 1708884 | 1 | SPRING, Compression |
| 14 | 1708955 | 1 | ARM ASSY., Lift |
| 15 | 1708966 | 1 | GRIP, Lever |
| 16 | 1708973 | 1 | BUSHING |
| 17 | 1709235 | 2 | BUSHING |
| 18 | 1709237 | 1 | HITCH, Hook |
| 19 | 1710703 | 1 | SPACER, 21/64 x 1/2 x 5/8 |
| 20 | 1918447 | 3 | COTTER PIN, 3/32 x 3/4 |
| 21 | 1919381 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 22 | 1919439 | 1 | NUT, Hex, Esna Lock, 3/8-16 |
| 23 | 1920328 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/2 |
| 24 | 1921969 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/2 |
| 25 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 26 | 1922755 | 1 | WASHER, Plain, 13/32 x 7/8 x 1/8 |
| 27 | 1924356 | 1 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 28 | 1924940 | 3 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 29 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2-13 |
| 30 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 31 | 1930651 | 1 | NUT, Hex, 3/8-16 |
| 32 | 1931335 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 33 | 1935048 | 3 | NUT, Hex, Flange Lock, 5/16-18 |
| 34 | 1960170 | 2 | WASHER, Plain |
| 35 | 1960236 | 2 | SPACER |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Front Column & Dash

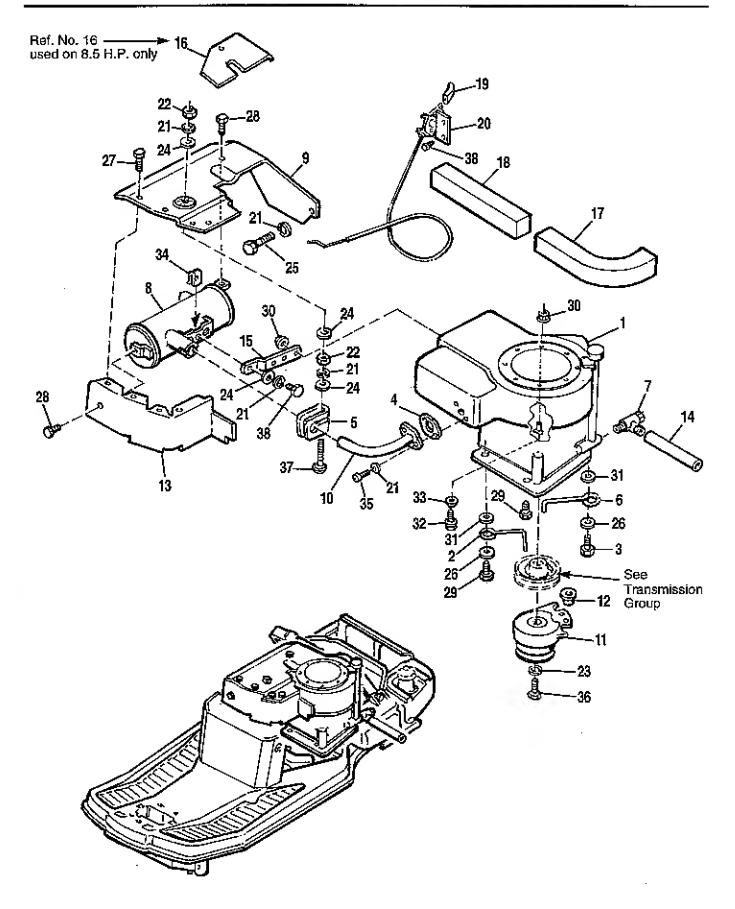
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|--------------------|--------|--|
| 1 | 173668 | 1 | WASHER, Plain |
| 2 | 176440 | 2 | BUSHING |
| 3 | 916001 | 1 | PIN |
| 4 | 1666332 | 1 | SPACER |
| 5 | 1678381 | 1 | TUBE, Steering |
| 6 | 1678392 | 3 | SPACER, 17/64 x 3/8 x 21/64 |
| 7 | 1686651 | 1 | STEERING WHEEL ASSY. (Incl. Ref. Nos. 26 & 50) |
| 8 | 1703508 | 1 | PLATE, Steering Mounting |
| 9 | 1704428 | 2 | BUSHING |
| 10 | 1706014 | 1 | SHAFT ASSY., Steering |
| 11 | 1707057 | 1 | ROD, Parking Brake |
| 12 | 1707375 | 1 | ROD, Shift |
| 13 | 1707424 | 1 | SPRING, Torsion |
| 14 | 1708267 | 1 | SHROUD, Front (Orange) |
| | 41708267 | t | SHROUD, Front (Red) |
| 15 | 1708426 | 1 | GEAR, Steering |
| 16 | 1708965 | 1 | QUADRANT, Lift |
| 17 | 1708971 | 1 | ROD, Lift Height |
| 18 | 1708990 | 1 | SUPPORT, Steering |
| 19 | 1709075 | 2 | CLAMP |
| 20 | 1709229 | 1 | TUBE ASSY., Shift |
| 21 | 1713843 | 1 | KNOB, Rod, Shift |
| 22 | 1713855 | 1 | KNOB, Rod, Parking Brake |
| 23 | 1713857 | 1 | KNOB, Rod, Lift Height |
| 24 | 1714081 | 1 | DASH, Hydro |
| 25 | 1714082 | 1 | DASH, Gear |
| 26 | 1714097 | 1 | CAP, Steering Wheel |
| 27 | 1917421 | 2 | NUT, Hex, Jam, 1/4-20 |
| 28 | 1918447 | 2 | COTTER PIN |
| 29 | 1921221 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/2 |
| 30 | 1921319 | 2 | WASHER, Plain, 1/4 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1924009 | 2 | CAPSCREW, Hex, 1/4-20 x 7/8 |
| 33 | 1924356 | 2 | WASHER, Plain, 13/32 x 1-1/2 x 1/8 |
| 34 | 1924356 | 1 | WASHER, 13/32 x 1-1/2 x 1/8 |
| 3 5 | 1924361 1925003 | 1 3 | WASHER, Plain, 17/32 x 1-1/4 x 7/64 SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 36 37 | 1925592 | 3 | SCREW, Hex, Flange, Taptite, 1/4-20 x 3/4 |
| 38 | 1928352 | 2 | NUT, Hex, 3/8-16 |
| 39 | 1930591 | 6 | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 40 | 1930641 | 2 | NUT, Hex, Flange, Whizlock, 1/4-20 |
| 41 | 1930642 | 1 | NUT, Hex, Flange, 1/4-20 |
| 42 | 1931277 | 2 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 43 | 1931350 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 44 | 1933988 | 2 | PUSH NUT, 5/16 |
| 45 | 1935255 | 4 | PAL NUT, 5/16-18 |
| 46 | 1960114 | 1 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 47 | 1960160 | 3 | WASHER, Plain, 49/64 x 1-1/16 x 5/64 |
| 48 | 1960170 | 1 | WASHER, Plain |
| 49 | 1960339 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 50 | 1960540 | 1 | ROLL PIN, 5/16 x 2 |



NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Seat & Deck

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1667286 | 1 | SPRING |
| 2 | 1673320 | 3 | RIVET |
| 3 | 1686638 | 1 | DECK, Seat (Orange) |
| 4 | 1703900 | 1 | SPACER |
| 5 | 1704626 | 2 | SPACER, Hood |
| 6 | 1704628 | 2 | CLIP, Hairpin |
| 7 | 1705248 | 2 | PIVOT, Hood |
| 8 | 1705249 | 2 | SPACER |
| 9 | 1708504 | 1 | SCREEN |
| 10 | 1708509 | 1 | ADJUSTER, Seat |
| 1 1 | 1708511 | 4 | SPACER, Seat Side |
| 12 | 1708881 | 1 | CAP, Vinyl, Black |
| 13 | 1713556 | 1 | SUPPORT, Seat |
| 14 | 1713839 | 1 | SEAT ASSY. (Includes Ref. No. 15) |
| 15 | 1714482 | 1 | COVER, Seat |
| 16 | 1714625 | 1 | DECK, Seat (Red) |
| 17 | 1917356 | 1 | LOCKWASHER, 5/16 |
| 18 | 1919381 | 3 | WASHER, Plain, 11/32 x 1 x 1/8 |
| 19 | 1921977 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-1/4 |
| 20 | 1927557 | 1 | NUT, Hex, 5/16-18 |
| 21 | 1930591 | 4 | CAPSCREW, Hex Hd., Whizlock, 5/16-18 x 3/4 |
| 22 | 1930642 | 8 | NUT, Hex, Flange Lock, 1/4-20 |
| 23 | 1960295 | 8 | CAPSCREW, Hex Hd., 1/4-20 x 5/8 |
| 24 | 1960373 | 2 | SCREW, Taptite, 5/16-18 x 1 |

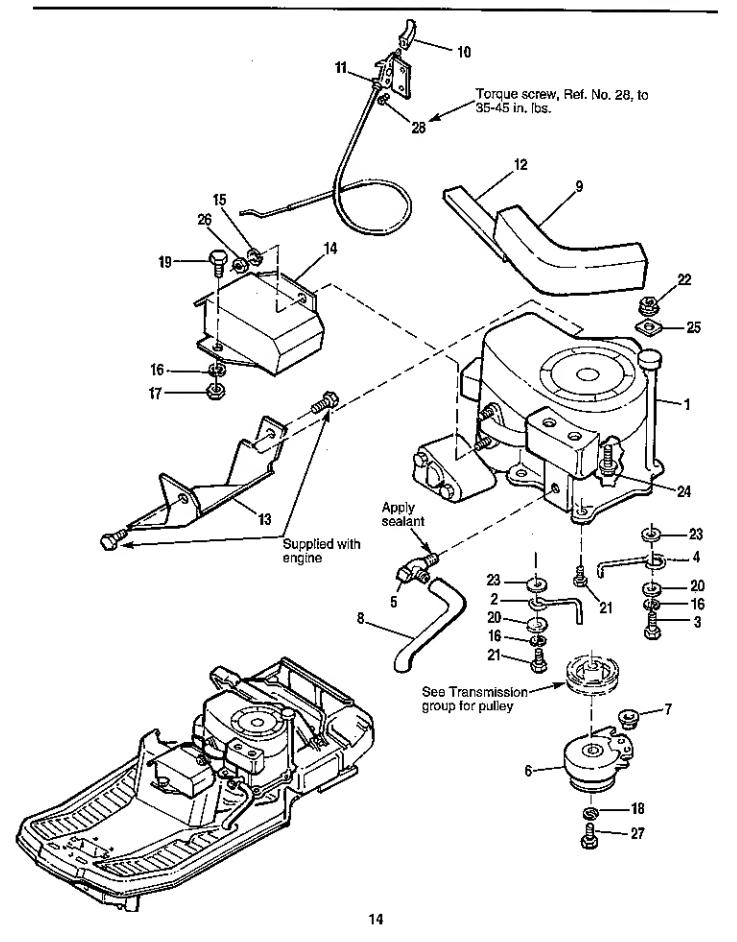


Mfg. Nos. 1692380, 1692387, 1692394, 1692489

Engine & Electric Clutch (PTO) - 8.5, 10 & 12 HP Briggs & Stratton

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | * | 1 | ENGINE, 8.5, 10 & 12 HP (Briggs & Stratton) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Hex, Washer Hd., Taptite, 3/8-16 x 2 |
| 4 | 1650670 | 1 | GASKET, Muffler |
| 5 | 1676183 | 1 | CLAMP, Muffler |
| 6 | 1704419 | 1 | BELT STOP |
| 7 | 1708405 | 2 | DRAIN VALVE, Oil |
| 8 | 1708416 | 1 | MUFFLER ASSY. |
| 9 | 1708420 | 1 | DUCT, Top, RH |
| 10 | 1708421 | 1 | PIPE, Exhaust |
| 11 | 1708536 | 1 | ELECTRIC CLUTCH |
| 12 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 13 | 1708581 | 1 | DUCT, Top, LH |
| 14 | 1708645 | 1 | HOSE, Oil Drain |
| 15 | 1708715 | 1 | SUPPORT, Muffler |
| 16 | 1708716 | 1 | DUCT, Top, Muffler, 8.5 HP |
| 17 | 1709055 | 1 | SEAL, Air Inlet |
| 18 | 1709056 | 1 | SEAL, Air Inlet |
| 19 | 1713846 | 1 | KNOB, Throttle Control |
| 20 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 21 | 1917356 | 5 | LOCKWASHER, 5/16 |
| 22 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 23 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 24 | 1919326 | 4 | WASHER, 11/32 |
| 25 | 1921332 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 |
| 26 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 27 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 |
| 28 | 1924856 | 2 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 |
| 29 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 30 | 1931277 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 31 | 1933263 | 2 | WASHER, Plain |
| 32 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 33 | 1933988 | 1 | PUSH NUT |
| 34 | 1935255 | 1 | NUT, Speed, 5/16-18 |
| 35 | 1936228 | 2 | CAPSCREW, Socket Hd., 5/16-18 x 3/4 |
| 36 | 1960370 | 1 | CAPSCREW, Hex Hd., 7/16-20 x 2-1/2 |
| 37 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 |
| 38 | 1960536 | 2 | SCREW, Hex, Taptite, 1/4-20 x 1/2 |

^{*} See your local Briggs & Stratton dealer for parts and service.

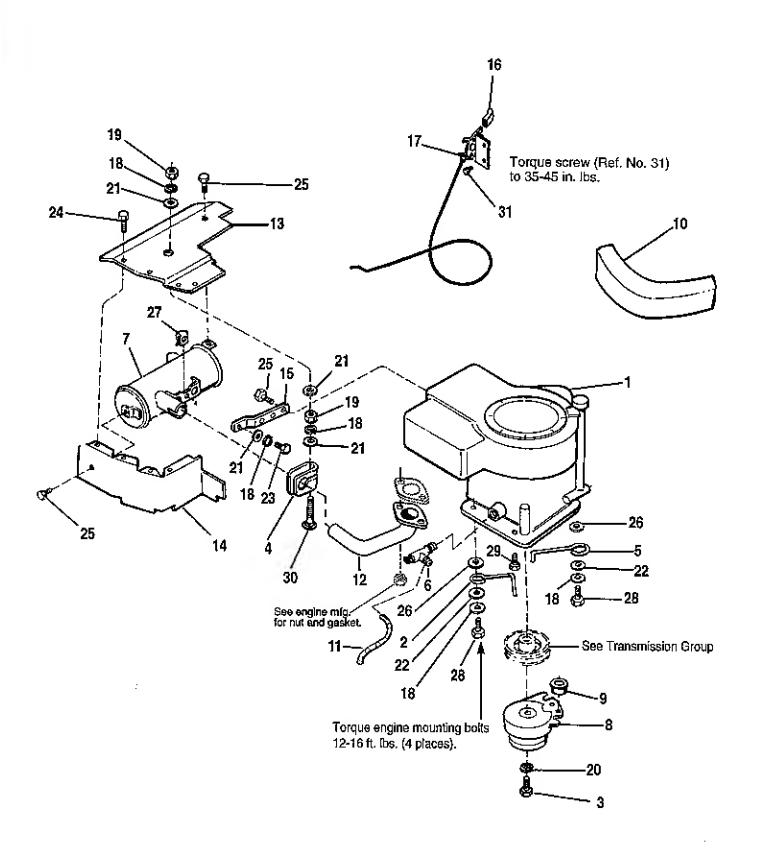


Mfg. Nos. 1692515, 1692517, 1692519

Engine & Electric Clutch (PTO) - 12 HP Tecumseh

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | ± | 1 | ENGINE, 12 HP (Tecumseh) |
| 2 | 158499 | 1 | BELT STOP |
| 3 | 960361 | 1 | SCREW, Taptite, 3/8-16 x 2 |
| 4 | 1704419 | 1 | BELT STOP |
| 5 | 1708405 | 1 | VALVE, Oil Drain |
| 6 | 1708536 | 1 | CLUTCH, Electric |
| 7 | 1708537 | 1 | SLEEVE, Clutch Anchor |
| 8 | 1708645 | 1 | HOSE, Oil Drain |
| 9 | 1709055 | 1 | SEAL, Air Inlet |
| 10 | 1713846 | 1 | KNOB, Throttle Control |
| 11 | 1714040 | 1 | THROTTLE CONTROL ASSY. |
| 12 | 1714103 | 1 | SEAL, Air |
| 13 | 1714442 | 1 | DEFLECTOR, Air, Lower |
| 14 | 1714443 | 1 | SHIELD, Muffler |
| 15 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 16 | 1917356 | 3 | LOCKWASHER, 5/16 |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 |
| 18 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 19 | 1921332 | 1 | CAPSCREW, Hex, 5/16-18 x 3/4 |
| 20 | 1922755 | 2 | WASHER, Plain, 3/8 |
| 21 | 1930598 | 2 | SCREW, Taptite, 3/8-16 x 1-1/2 |
| 22 | 1931277 | 1 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 23 | 1933263 | 2 | WASHER, Plain |
| 24 | 1933689 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 1-1/2 |
| 25 | 1933988 | 1 | PUSH NUT, 5/16 |
| 26 | 1960262 | 1 | NUT, Hex, 1/4-28 |
| 27 | 1960370 | 1 | CAPSCREW, Hex, 7/16-20 x 2-1/2 |
| 28 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 |

^{*} See your local Tecumseh dealer for parts and service.

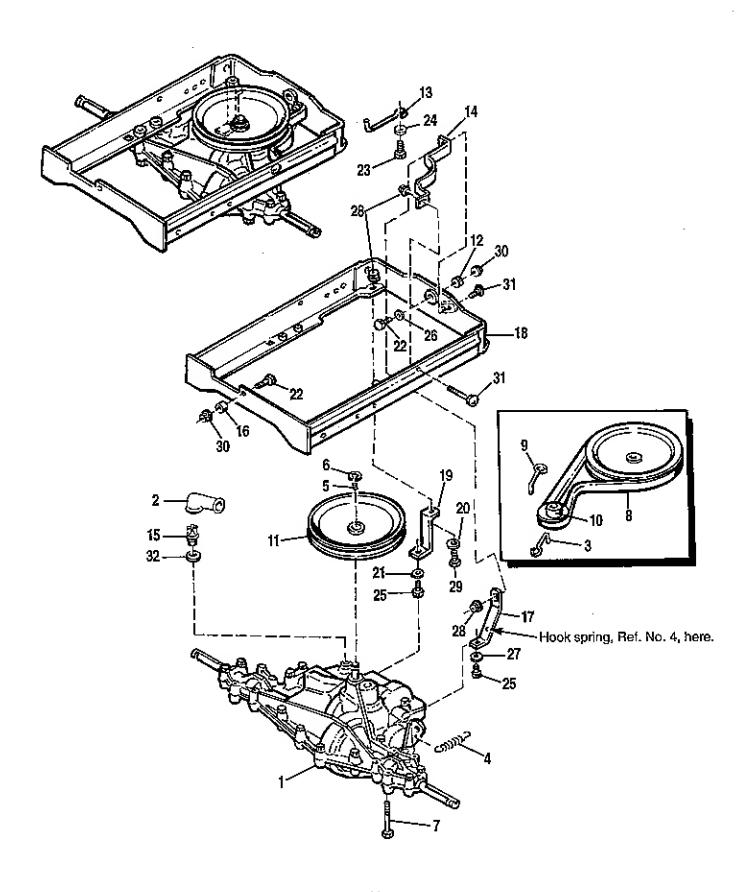


Mfg. Nos. 1692385, 1692392, 1692399, 1692491

Engine & Electric Clutch (PTO) - 13 HP Kohler

| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|--|--|
| | | | | |
| 1 | * | 1 | ENGINE, 13 HP (Kohler) | |
| 2 | 158499 | 1 | BELT STOP | |
| 3 | 960479 | 1 | CAPSCREW, Hex Hd., M10-1-1/2 x 60mm | |
| 4 | 1676183 | 1 | CLAMP, Muffler | |
| 5 | 1704419 | 1 | BELT STOP | |
| 6 | 1708405 | 1 | VALVE, Oíl Drain | |
| 7 | 1708416 | 1 | MUFFLER ASSY. | |
| 8 | 1708536 | 1 | ELECTRIC CLUTCH | |
| 9 | 1708537 | 1 | SLEEVE, Clutch Anchor | |
| 10 | 1709055 | 1 | SEAL, Air Inlet | |
| 11 | 1708645 | 1 | HOSE, Oil Drain | |
| 12 | 1713502 | 1 | PIPE, Exhaust | |
| 13 | 1713554 | 1 | SHIELD, Muffler | |
| 14 | 1713555 | 1 | DUCT, Bottom | |
| 15 | 1713557 | 1 | SUPPORT, Muffler | |
| 16 | 1713846 | 1 | KNOB, Throttle Control | |
| 17 | 1714040 | 1 | THROTTLE CONTROL ASSY. | |
| 18 | 1917356 | 8 | LOCKWASHER, 5/16 | |
| 19 | 1917372 | 2 | NUT, Hex, 5/16-18 | |
| 20 | 1918199 | 1 | LOCKWASHER, 7/16 | |
| 21 | 1919326 | 5 | WASHER, 11/32 | |
| 22 | 1919381 | 4 | WASHER, Plain, 3/8 | |
| 23 | 1921333 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1 | |
| 24 | 1923735 | 4 | SCREW, Hex Hd., 10-16 x 3/8 | |
| 25 | 1924856 | 3 | SCREW, Hex, Flange, Taptite, 5/16-18 x 1/2 | |
| 26 | 1933263 | 2 | WASHER, Plain | |
| 27 | 1935255 | 1 | NUT, Speed, 5/16-18 | |
| 28 | 1950021 | 2 | CAPSCREW, Hex Hd., M8 x 1-1/4 x 40mm | |
| 29 | 1960405 | 2 | SCREW, Hex, #8-1-1/4 x 30mm | |
| 30 | 1960483 | 1 | CARRIAGE BOLT, 5/16-3 x 1-1/4 | |
| 31 | 1960536 | 2 | SCREW, Plastite, 1/4-10 x 1/2 | |

^{*} See your local Kohler dealer for parts and service.

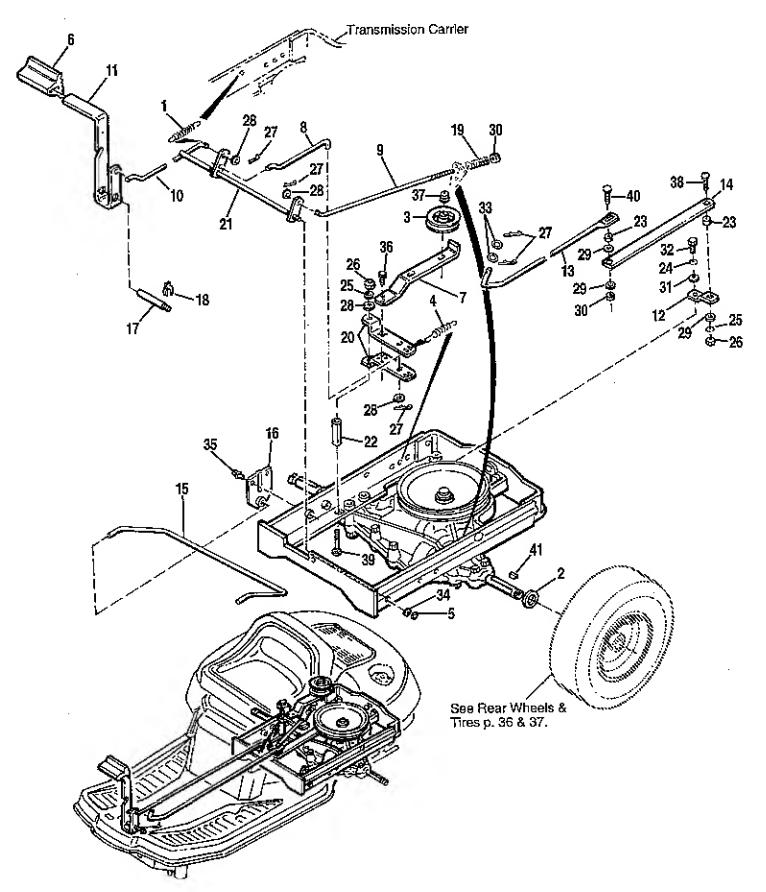


Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Transmission & Carrier

| REF. | PART | | |
|------|---------|------|---|
| NO. | NO. | QTY, | DESCRIPTION |
| 1 | * | 1 | TRANSMISSION, 5-Speed (Gear) |
| 2 | 122023 | 1 | COVER, Terminal |
| 3 | 158499 | 1 | BELT STOP |
| 4 | 159106 | 1 | SPRING, Return |
| 5 | 905123 | 1 | KEY, Woodruff, #9 |
| 6 | 927103 | 1 | RING, Retaining |
| 7 | 960478 | 4 | SCREW, Hex Hd., 5/16-18 x 2-1/4 |
| 8 | 1676460 | 1 | V-BELT |
| 9 | 1704419 | 1 | BELT STOP |
| 10 | 1706450 | 1 | PULLEY ASSY., Drîve, Engîne |
| 11 | 1706454 | 1 | PULLEY ASSY., Driven, Transmission |
| 12 | 1707433 | 1 | BUSHING, Rear |
| 13 | 1707589 | 1 | BELT STOP |
| 14 | 1708410 | 1 | GUIDE, Belt, Transmission |
| 15 | 1708558 | 1 | SWITCH, Ball |
| 16 | 1709089 | 1 | BUSHING, Front |
| 17 | 1709216 | 1 | STRAP, Torque |
| 18 | 1709232 | 1 | CARRIER ASSY. |
| 19 | 1713742 | 1 | STRAP, Torque |
| 20 | 1919381 | 1 | WASHER, Plain, 5/16 |
| 21 | 1919384 | 1 | WASHER, Plain, 7/16 x 1-1/4 x 1/8 |
| 22 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 23 | 1921971 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1-3/4 |
| 24 | 1922755 | 1 | WASHER, Plain, 13/32 x 1 x 1/8 |
| 25 | 1923683 | 2 | SCREW, Hex Hd., Taptite, 3/8-18 x 5/8 |
| 26 | 1924361 | 1 | WASHER |
| 27 | 1924940 | 1 | WASHER, Plain, 13/32 x 7/8 x 5/64 |
| 28 | 1927557 | 3 | NUT, Hex, Flange, Whizlock, 5/16-18 |
| 29 | 1930591 | 1 | SCREW, Hex, Flange, Whizlock, 5/16-18 x 3/4 |
| 30 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 31 | 1931332 | 2 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 32 | 1960020 | 1 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 |

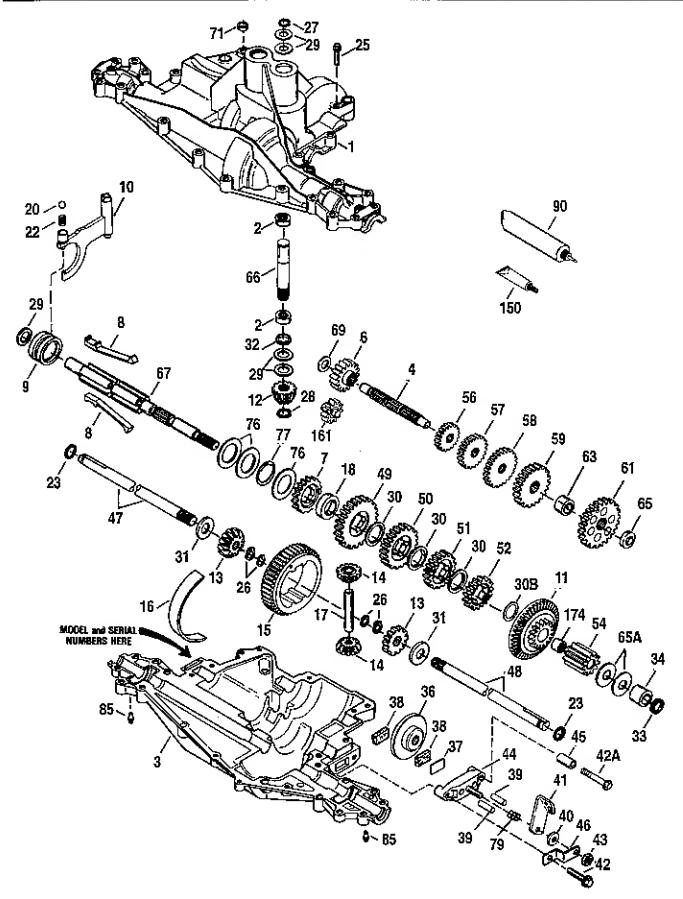
^{*}Service parts are listed on pages 22 - 25. Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxie Model 915-016B - Controls

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 159106 | 1 | SPRING, Return |
| 2 | 960202 | A/R | WASHER, 3/4 |
| 3 | 1668827 | 1 | PULLEY, Idler |
| 4 | 1669837 | 1 | SPRING, Idler |
| 5 | 1703805 | 1 | KLIPRING, 1/2 |
| 6 | 1704849 | 1 | PAD, Pedal |
| 7 | 1706252 | 1 | LEVER, Idler, Pulley |
| 8 | 1706255 | 1 | ROD, Clutch, Rear |
| 9 | 1706256 | 1 | ROD, Brake |
| 10 | 1706260 | 1 | ROD, Clutch, Front |
| 11 | 1706264 | 1 | LEVER, Clutch |
| 12 | 1706388 | 1 | BRACKET, Shift |
| 13 | 1707209 | 1 | ROD, Shift, Front |
| 14 | 1707210 | 1 | BAR, Shift, Rear |
| 15 | 1708366 | 1 | TORSION BAR |
| 16 | 1708367 | 2 | BRACKET, Torsion Bar |
| 17 | 1708409 | 1 | PIVOT, Brake |
| 18 | 1708554 | 1 | KLIP RING, 3/8 |
| 19 | 1709097 | 1 | SPRING, Compression |
| 20 | 1709221 | 2 | CLEVIS, Idler, Bracket |
| 21 | 1709231 | 1 | PIVOT SHAFT ASSY. |
| 22 | 1709345 | 1 | SPACER, Pivot |
| 23 | 1710437 | 2 | SPACER |
| 24 | 1916964 | 1 | LOCKWASHER, 1/4 |
| 25 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 26 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 27 | 1918447 | 6 | COTTER PIN, 3/32 x 3/4 |
| 28 | 1919326 | 4 | WASHER, Plain |
| 29 | 1919381 | 3 | WASHER, Plain, 5/16 |
| 30 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 31 | 1921319 | 1 | WASHER, Plain, 17/64 x 5/8 x 3/64 |
| 32 | 1922234 | 1 | SCREW, Hex Hd., 1/4-28 x 5/8 |
| 33 | 1924359 | 2 | WASHER |
| 34 | 1924361 | 2 | WASHER, Plain, 1/2 |
| 35 | 1924856 | 4 | SCREW, Hex Hd., Flange, Taptite, 5/16-18 x 1/2 |
| 36 | 1927429 | 1 | SCREW, Hex Hd., Flange, Taptite, 1/4-20 x 5/8 |
| 37 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 38 | | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 39 | 1931342 | 1 | CARRIAGE BOLT, 5/16-18 x 2-3/4 |
| 40 | 1960223 | 1 | CARRIAGE BOLT, 5/16-18 X 1-1/4 |
| 41 | 8221042 | 2 | KEY |



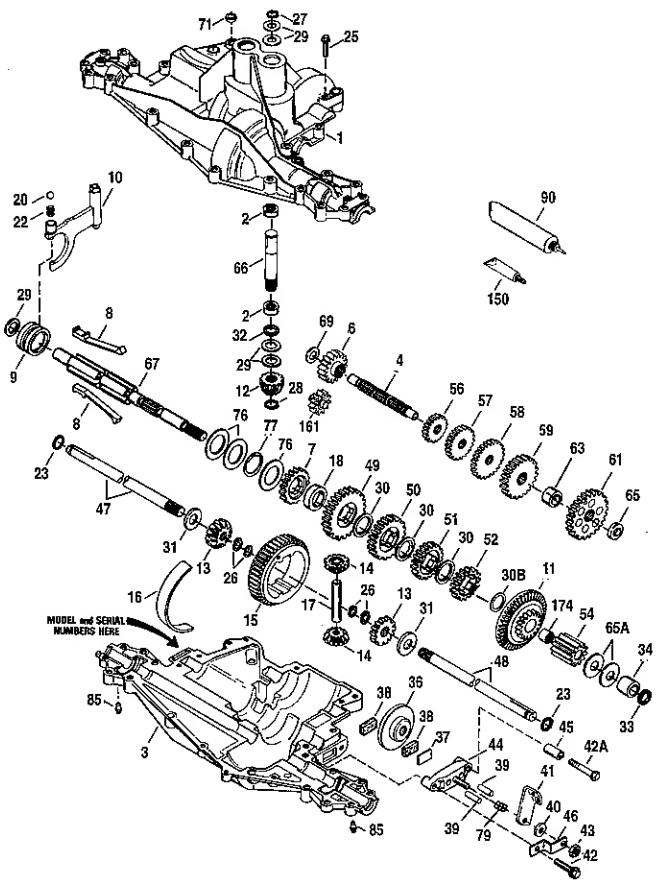
Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 772117 | 1 | COVER, Transaxle |
| 2 | 780086 | 2 | BEARING, Needle |
| 3 | 770114 | 1 | CASE, Transaxle |
| 4 | 776300 | 1 | COUNTERSHAFT, (4-7/8" Long) |
| 6 | 778281 | 1 | GEAR, Spur (16 Teeth) |
| 7 | 778278 | 1 | GEAR, Spur (22 Teeth) |
| 8 | 792160 | 4 | KEY |
| 9 | 784373 | 1 | COLLAR, Shifter |
| 10 | 784365 | 1 | ROD & FORK ASSY., Shift |
| 11 | 778290A | 7 | GEAR, Bevel (44 & 16 Teeth) (Incl. Ref. No. 174) |
| 12 | 778262 | 1 | BEVEL PINION, Input |
| 13 | 778221 | 2 | GEAR, Bevel |
| 14 | 778068 | 2 | GEAR, Bevel Pinion |
| 15 | 778260 | 1 | RING GEAR |
| 16 | 786150 | 1 | STRIP, Bearing |
| 17 | 786139 | 1 | PIN, Drive |
| 18 | 786157 | 1 | SPACER, Neutral |
| | | | (1-3/8" O.D. x 1-1/8" I.D. x 15/32" Thick) |
| 20 | 792139 | 1 | BALL, Steel |
| 22 | 792142 | 1 | SPRING |
| 23 | 788061 | 2 | SEAL RING |
| 25 | 792073 | 17 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 1-1/4 |
| 26 | 792125 | 4 | RING, Retaining, (Pkg. of 2) |
| 27 | 792035 | 1 | RING, Retaining |
| 28 | 788040 | 1 | RING, Retaining |
| 29 | 780072 | 5 | WASHER, Thrust |
| 30 | 780108 | 3 | WASHER, Thrust |
| 30B | 780178 | † | WASHER, Thrust |
| 31 | 780001 | 2 | WASHER |
| 32 | 792001 | 1 | "O" RING |
| 33 | 788076 | 1 | SEAL, Square Cut |
| 34 | 780159 | 1 | BUSHING |
| 36 | 790071 | 1 | DISK, Brake |
| 37 | 790007 | 1 | PLATE, Brake Pad |
| 38 | 799021 | 2 | PAD, Brake (Pkg. of 2) |
| 39 | 786026 | 2 | PIN, Dowel |
| 40 | 792076A | 1 | WASHER, Flat |
| 41 | 790047 | 1 | LEVER, Brake |
| 42 | 792073 | 1 | SCREW, Hex Hd., Flange, Threadforming, $1/4-20 \times 1-1/4$ |

Ref. Nos. 42A - 174 are on the following page.

Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



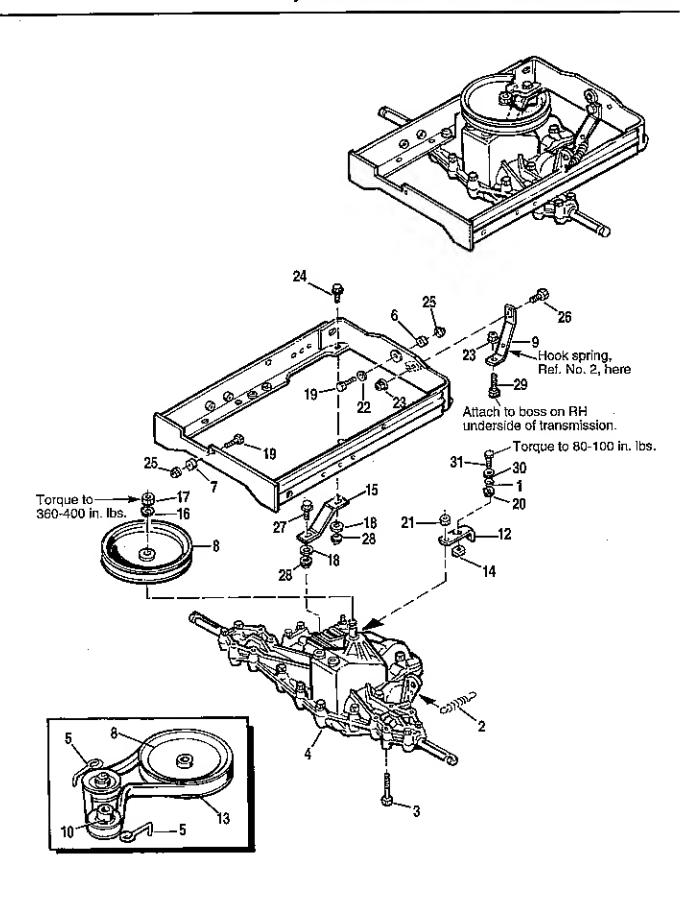
Mfg. Nos. 1692380, 1692382, 1692394, 1692396, 1692489

Peerless Transaxle Model 915-016B - Service Parts

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|---------------------|------|---|
| 42A | 792085 | 1 | SCREW, Hex Hd., Flange, Threadforming, 1/4-20 x 2-1/4 |
| 43 | 792075 | 1 | NUT, Lock, 5/16-24 |
| 44 | 790025 | 1 | HOLDER, Brake Pad |
| 45 | 7860 66 | 1 | SPACER |
| 46 | 786086 | 1 | BRACKET, Brake Lever |
| 47 | 774869 | 1 | AXLE, (16-7/8" Long) |
| 48 | 774688 | 1 | AXLE, (11-5/8" Long) (Incl. Ref. No. 26, Qty. 2) |
| 49 | 778125 | 1 | GEAR, Spur (35 Teeth) |
| 50 | 778250 | 1 | GEAR, Spur (27 Teeth) |
| 51 | 778122A | 1 | GEAR, Spur (22 Teeth) |
| 52 | 778321 | 1 | GEAR, Spur (19 Teeth) |
| 54 | 778263 | 1 | GEAR, Spur (11 Teeth) |
| 56 | 778151 | 1 | GEAR, Spur (15 Teeth) |
| 5 7 | 778249 | 1 | GEAR, Spur (23 Teeth) |
| 58 | 778128A | 1 | GEAR, Spur (28 Teeth) |
| 59 | 778129A | 1 | GEAR, Spur (30 Teeth) |
| 61 | 778265 | 1 | GEAR, Spur (34 Teeth) |
| 63 | 786155A | 1 | SPACER |
| 65 | 780162 | 1 | WASHER, Thrust |
| 65A | 780160 | 2 | WASHER, Thrust |
| 66 | 776299 | 1 | SHAFT, Input (3-5/16" Long) |
| 67 | 776352 | 1 | SHAFT, Brake (4 Keyed) |
| 69 | 7801 6 1 | 1 | WASHER, Thrust |
| 71 | 788069 | 1 | SEAL, Square Cut |
| 76 | 780090 | 3 | WASHER |
| 77 | 788078A | 1 | RING, Retaining, Inverted |
| 79 | 792144 | 1 | SPRING, Brake |
| 85 | 792137 | 2 | FITTING, Lubrication |
| 90 | 788067B | 1 | GREASE, 32 Oz. Bottle |
| 150 | 510334 | 1 | GASKET ELIMINATOR (Loctite #515) |
| 161 | 776302 | 1 | IDLER ASSY., Reverse |
| 174 | 780085 | 1 | BEARING, Needle |

Ref. Nos. 1 - 42 are on the preceding page.

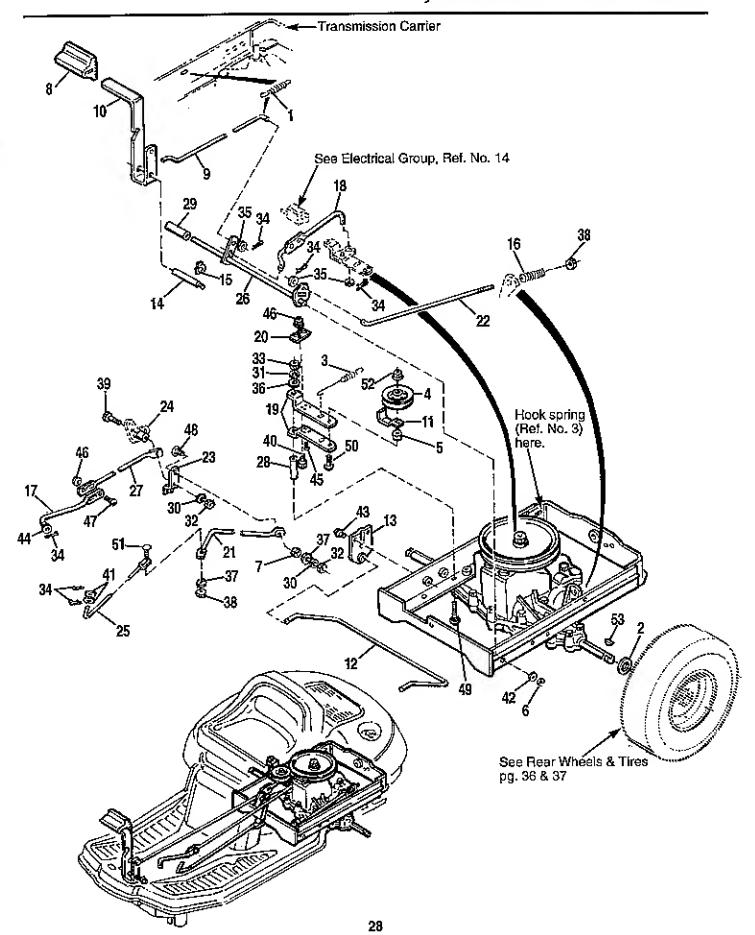
Obtain repair parts from your authorized Peerless/Tecumseh Distributor.



Mfg. Nos. 1692385, 1692399, 1692491, 1692515, 1692519 Hydro Gear Model 311-0500 - Transmission & Carrier

| REF. | PART | OT1 | B-50.4 |
|------|----------|------|---------------------------------------|
| NO. | NO. | QTY. | DESCRIPTION |
| 1 | 157127 | 1 | SPRING |
| 2 | 159106 | 1 | SPRING, Return |
| 3 | 960478 | 4 | SCREW, Taptite, 5/16-18 x 2-1/4 |
| 4 | 1686615* | 1 | TRANSMISSION, Hydro |
| 5 | 1704419 | 2 | BELT STOP |
| 6 | 1707433 | 1 | BUSHING, Rear |
| 7 | 1709089 | 1 | BUSHING, Front |
| 8 | 1709213 | 1 | PULLEY, Transmission |
| 9 | 1709216 | 1 | STRAP, Torque |
| 10 | 1709218 | 1 | PULLEY, Engine |
| 11 | 1709232 | 1 | CARRIER ASSY, |
| 12 | 1709271 | 1 | LEVER, Release |
| 13 | 1709323 | 1 | V-BELT |
| 14 | 1709901 | 1 | SPACER |
| 15 | 1713441 | 1 | STRAP, Torque |
| 16 | 1916966 | 1 | LOCKWASHER, 1/2 |
| 17 | 1919262 | 1 | NUT, Hex, Jam, 1/2-20 |
| 18 | 1919381 | 2 | WASHER, 5/16 |
| 19 | 1921176 | 2 | CAPSCREW, Hex Hd., 1/2-13 x 1-1/4 |
| 20 | 1922611 | 1 | WASHER, Plain, 13/32 x 1-1/4 x 1/16 |
| 21 | 1923358 | 1 | NUT, Hex, Lock, 1/4-20 |
| 22 | 1924361 | 1 | WASHER, Plain, 17/32 x 1-1/4 x 5/64 |
| 23 | 1927557 | 2 | NUT, Hex, Flange Whiz, 5/16-18 |
| 24 | 1930591 | t | SCREW, Hex, Whizlock, 5/16-18 x 3/4 |
| 25 | 1930644 | 2 | NUT, Hex, Flange Lock, 1/2 x 13 |
| 26 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 |
| 27 | 1933689 | 1 | SCREW, Hex, Whizlock, 5/16-18 x 1-1/2 |
| 28 | 1935048 | 2 | NUT, Flange, 2-Way Lock, 5/16-18 |
| 29 | 1935159 | 1 | CAPSCREW, Hex, 5/16-18 x 2-1/4 |
| 30 | 1960151 | 1 | WASHER, Plain, 1/4 x 1-1/4 x 5/64 |
| 31 | 1960509 | 1 | SCREW, Taptite, #10-24 x 1-1/4 |

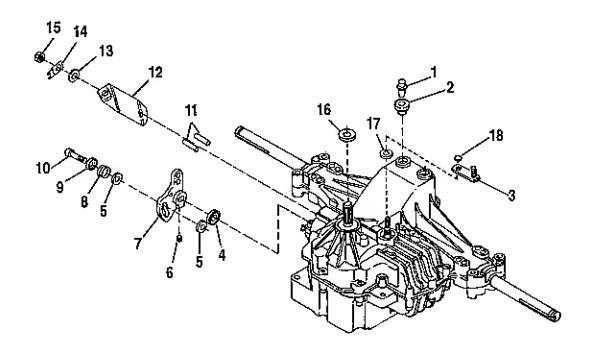
^{*} Service parts are listed on pages 30 - 31.



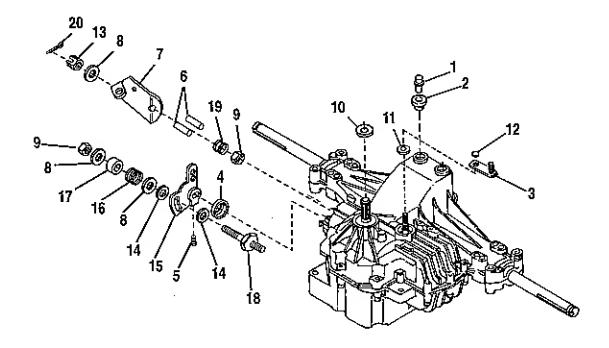
Hydro Gear Model 311-0500 - Controls

| REF. PART NO. NO. QTY. DESCRIPTION | | | | |
|--|------|---------|------|--|
| 1 159106 1 SPRING, Raturn 2 960202 A/R WASHER, 3/4 3 1686759 1 SPRING 4 1686827 1 PULLEY, Idler 5 1674440 1 SPACER, 25/64 x 5/6 x 11/16 6 1703805 1 KLIPRING, 1/2 7 1703900 1 SPACER 8 1704849 1 PAD, Pedal 9 1706260 1 PGD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1708352 1 GUARD, Spring 12 1708366 1 TORSION BAR 13 1708367 2 BFACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 170854 1 KLIPRING, 3/4 16 1706097 1 SPRING, Compression 17 1708217 1 ROD, Return, Front 18 1709220 1 ROD, Cutrch, Rear 18 1709221 2 CLEWB, Idler Bracket 20 1708222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Shift, Front 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 POD, Shift, Front 26 1709281 1 PIVOT SHAFT ASSY. 27 1708241 1 ROD, Return, Rear 28 1709345 1 SPACER 29 1709345 1 SPACER 30 1917356 2 LOCKWASHER, 5/16 31 1917372 2 NUT, Hex, 5/16-18 31 1919326 1 WASHER, Plain 39 1922127 1 CAPSCREP, Plain 30 1917356 1 LOCKWASHER, 5/16 31 1919326 1 WASHER, Plain 39 1922127 1 CAPSCREP, Plain 39 1922127 1 CAPSCREP, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain 44 1924940 1 WASHER, Plain, 1/2 x 1 x 1/32 47 1931318 1 CAPRISCREP, Heal, 1/4-20 x 5/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 47 19313185 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 49 1931345 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 40 1923341 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 41 1924940 1 WASHER, Plain, 1/2 x 1 x 1/32 41 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-3/4 42 1924940 1 WASHER, Plain, 1/2 x 1 x 1/32 43 1931345 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 44 1924940 1 WASHER, Plain, 1/2 x 1 x 1/32 45 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 46 1930641 3 NUT, Hex, Enge Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 48 1931335 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 49 1931345 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 40 1923341 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 41 1924359 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 41 1924359 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 41 1931345 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 41 1931345 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 41 1931345 1 CARRIAGE BOLT | REF. | PART | | |
| 2 960202 A/R WASHER, 3/4 3 1868759 1 SPRING 4 1668827 1 PULLEY, Idler 5 1674440 1 SPACER, 25/64 x 5/6 x 11/16 6 1703805 1 KLIPRING, 4/2 7 1703800 1 SPACER 8 1704549 1 PAD, Pedal 9 1706260 1 ROD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1708352 1 GUARD, Spring 12 1708366 1 TORSION BAR 13 1708367 2 BRACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 1708564 1 KLIP RING, 3/4 16 1708077 1 SPRING, Compression 17 1708217 1 ROD, Return, Front 18 1709220 1 ROD, Return, Front 18 1709220 1 ROD, Control 18 1709222 1 PLATE 20 1709222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 ROD, Seturn, Front 26 1709231 1 PIVOT SHAFT ASSY. 27 1709244 1 ROD, Return, Rear 28 1709345 1 SPACER 29 1709355 1 TUBE 20 1709355 1 TUBE 21 1709365 1 TUBE 22 1709374 1 ROD, Return, Rear 23 1709365 1 TUBE 24 1709375 1 SPACER 25 1709384 1 ROD, Return, Rear 29 1709355 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 31 1917372 1 NUT, Hex, 5/16-18 31 1917372 1 NUT, Hex, 5/16-18 31 1917372 1 NUT, Hex, 5/16-18 31 1919326 1 WASHER, Plain 31 1919381 2 WASHER, Plain 32 1919326 1 WASHER, Plain 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 1 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919385 2 WASHER, Plain 39 192127 1 CAPSCREW, 5/16-18 x 1-3/4 31 1924359 2 WASHER, Plain 31 191385 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 31 1924359 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 31 1931355 1 CARRIAGE B | NO. | NO. | QTY. | DESCRIPTION |
| 2 960202 A/R WASHER, 3/4 3 1868759 1 SPRING 4 1668827 1 PULLEY, Idler 5 1674440 1 SPACER, 25/64 x 5/6 x 11/16 6 1703805 1 KLIPRING, 4/2 7 1703800 1 SPACER 8 1704549 1 PAD, Pedal 9 1706260 1 ROD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1708352 1 GUARD, Spring 12 1708366 1 TORSION BAR 13 1708367 2 BRACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 1708564 1 KLIP RING, 3/4 16 1708077 1 SPRING, Compression 17 1708217 1 ROD, Return, Front 18 1709220 1 ROD, Return, Front 18 1709220 1 ROD, Control 18 1709222 1 PLATE 20 1709222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 ROD, Seturn, Front 26 1709231 1 PIVOT SHAFT ASSY. 27 1709244 1 ROD, Return, Rear 28 1709345 1 SPACER 29 1709355 1 TUBE 20 1709355 1 TUBE 21 1709365 1 TUBE 22 1709374 1 ROD, Return, Rear 23 1709365 1 TUBE 24 1709375 1 SPACER 25 1709384 1 ROD, Return, Rear 29 1709355 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 31 1917372 1 NUT, Hex, 5/16-18 31 1917372 1 NUT, Hex, 5/16-18 31 1917372 1 NUT, Hex, 5/16-18 31 1919326 1 WASHER, Plain 31 1919381 2 WASHER, Plain 32 1919326 1 WASHER, Plain 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 1 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919385 2 WASHER, Plain 39 192127 1 CAPSCREW, 5/16-18 x 1-3/4 31 1924359 2 WASHER, Plain 31 191385 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 31 1924359 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 31 1931355 1 CARRIAGE B | 1 | 159106 | 1 | SPRING Return |
| 3 1686759 1 SPRING 4 1686827 1 PULLEY, Idler 5 1674440 1 SPACER, 25/64 x 5/6 x 11/16 6 1703805 1 KLIPPING, 1/2 7 1703900 1 SPACER 8 1704849 1 PAD, Pedal 9 1706260 1 ROD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1708352 1 GUAHD, Spring 12 1706396 1 TORSION BAR 13 1708396 2 BRACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 1708564 1 KLIP RING, 3/4 16 1709097 1 SPRING, Compression 17 1709217 1 ROD, Return, Front 18 1709220 1 ROD, Clutch, Rear 19 1709221 2 CLEVIS, Idler Bracket 20 1709222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 ROD, Shift, Front 26 1709221 1 PIVOT SHAFT ASSY. 27 1709244 1 ROD, Return, Rear 28 1709265 1 LEVER, Potot 29 1709265 1 TUBE 30 1917376 2 LOCKWASHER, 5/16 31 1917966 1 LOCKWASHER, 5/16 31 1917966 1 LOCKWASHER, 5/16 31 1917968 1 LOCKWASHER, 5/16 31 1917972 1 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, Hex, 14/2 20 X1/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1 /32 44 1924940 1 WASHER, Plain, 1/2 x 1 x 1 /32 45 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 46 1930641 3 NUT, Hex, Flaing Winz, 1/4-2 0 X 5/6 49 1931335 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 50 1931355 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 | | | | |
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| 8 1704849 1 PAD, Pedal 9 1706260 1 ROD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1708352 1 GUARD, Spring 12 1708366 1 TORSION BAR 13 1708367 2 BRACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 1708554 1 KLIP, RING, 3/4 16 1708097 1 SPRING, Compression 17 1709217 1 ROD, Return, Front 18 1709220 1 ROD, Clutch, Rear 19 1709221 2 CLEVIS, Idler Bracket 20 1708222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709226 1 LEVER, Control 26 1709231 1 PIVOT SHAFT ASSY. 27 1709244 1 ROD, Shift, Front 28 1709345 1 SPACER 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 31 1917372 2 NUT, Hex, 5/16-18 31 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain, 5/16 36 1919326 1 WASHER, Plain, 1/2 x 1 x 1/32 40 1923341 1 CAPSCREW, J6-18 x 1-3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1 /3/2 42 1924361 1 WASHER, Plain, 1/2 x 1 x 1 /3/2 43 1924856 4 SCREW, Taptite, J1/4-20 x 3/4 44 1924940 1 WASHER, Plain, 1/3/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, J1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, J1/6-18 x 1-3/4 50 1931355 1 CARRIAGE BOLT, J1/6-18 x 1-1/4 51 1960223 1 CARRIAGE BOLT, J1/6-18 x 1-1/4 51 1960223 1 CARRIAGE BOLT, J1/6-18 x 1-1/4 52 1960251 1 NUT, Hex, Lock, J8/6-16 | | | | • • • • • • • • • • • • • • • • • • • |
| 9 1706260 1 RCD, Clutch, Front 10 1706264 1 LEVER, Clutch 11 1706362 1 GUARD, Spring 12 1706366 1 TORSION BAR 13 1706367 2 BRACKET, Torsion Bar 14 1706409 1 PIVOT, Brake 15 1708564 1 KLIP RING, 3/4 16 1708097 1 SPRING, Compression 17 1708217 1 ROD, Return, Front 18 1709220 1 ROD, Clutch, Rear 19 1709221 2 CLEVIS, Idler Bracket 20 1709222 1 PLATE 21 1709222 1 PLATE 21 1709222 1 ROD, Brake 23 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 ROD, Shift, Front 26 1709221 1 PIVOT, SHAFT ASSY. 27 1709244 1 ROD, Shift, Front 28 1709325 1 ROD, Shift, Front 29 1709350 1 TUBE 30 1917375 1 SPACER, Pivot 29 1709350 1 TUBE 30 1917372 2 NUT, Hex, 5/16-18 31 1917372 1 NUT, Hex, 5/16-18 31 191847 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919328 1 WASHER, Plain 39 1922127 1 CAPSCREW, 5/16-18 30 1923341 1 CAPSCREW, 5/16-18 31 1924359 2 WASHER, Plain, 5/16 32 1924361 1 WASHER, Plain, 1/2 x 1 x 1 /32 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1 /32 42 1924361 1 WASHER, Plain, 1/2 x 1 x 1 /32 43 1924856 4 SCREW, Taptite, 5/16-18 x 1 -3/4 44 1924351 1 WASHER, Plain, 1/2 x 1 x 1 /32 45 1927429 1 SCREW, Taptite, 5/16-18 x 1 /2 46 1930341 1 WASHER, Plain, 1/2 x 1 x 1 /32 47 1931318 1 CAPSCREW, Taptite, 5/16-18 x 1 /2 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 /2 49 1931342 1 CAPRIAGE BOLT, 5/16-18 x 1 /2 49 1931345 1 CARRIAGE BOLT, 5/16-18 x 1 /4 50 1931355 1 CARRIAGE BOLT, 5/16-18 x 1 -1/4 51 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
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| 12 1708366 1 TORSION BAT 13 1708367 2 BRACKET, Torsion Bar 14 1708409 1 PIVOT, Brake 15 1708554 1 KLIP RING, 3/4 16 1709097 1 SPRING, Compression 17 1709217 1 ROD, Retum, Front 18 1709220 1 ROD, Clutch, Rear 19 1709221 2 CLEVIS, Idler Bracket 20 1709222 1 PLATE 21 1709223 1 ROD, Control 22 1709224 1 ROD, Brake 23 1709226 1 LEVER, Control 24 1709227 1 SPACER 25 1709228 1 ROD, Shiff, Front 26 1709221 1 PLOT SHAFT ASSY. 27 1709244 1 ROD, Retum, Rear 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, B/4, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain, 1/2 x 1 x 1/32 44 1924490 1 WASHER, Plain, 1/2 x 1 x 1/32 45 1927429 1 SCREW, Taptite, 5/16-18 x 1/2 46 1930641 3 NUT, Hex, Flain, 13/32 x 7/8 x 5/64 47 1931318 1 CARRIAGE BOLT, 5/16-18 x 1 48 1931335 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 49 1931342 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 50 1990251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | • |
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| 25 1709228 1 ROD, Shift, Front 26 1709231 1 PIVOT SHAFT ASSY. 27 1709244 1 ROD, Return, Rear 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 30 1917366 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 1/3/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 5/16-18 x 1 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931345 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931355 1 CARRIAGE BOLT, 5/16-18 x 1 40 CARRIAGE BOLT, 5/16-18 x 1 41 CARRIAGE BOLT, 5/16-18 x 1 42 CARRIAGE BOLT, 5/16-18 x 1 43 1931355 1 CARRIAGE BOLT, 5/16-18 x 1 44 1931355 1 CARRIAGE BOLT, 5/16-18 x 1 45 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 50 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | · |
| 26 1709231 1 PIVOT SHÂFT ASSY. 27 1709244 1 ROD, Retum, Rear 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Tapitie, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Tapitie, 5/16-18 x 1/2 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 x 7/8 47 1931318 1 CARRIAGE BOLT, 5/16-18 x 2-3/4 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 5/16-18 x 2-3/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 52 1960261 1 NUT, Hex, Jam, Lock, 3/8-16 | | | - | |
| 27 1709244 1 ROD, Retum, Rear 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain 37 1919381 2 WASHER, Plain 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 1/3/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 5/16-18 x 1 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 50 1931355 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | - | |
| 28 1709345 1 SPACER, Pivot 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/16-18 x 1 50 1931355 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | i | |
| 29 1709850 1 TUBE 30 1917356 2 LOCKWASHER, 5/16 31 1917356 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 1/3/2 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931355 1 CARRIAGE BOLT, 5/16-18 x 1-1/4 50 1960223 1 CARRIAGE BOLT, 5/16-18 X 2-1/14 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | 1 | |
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| 31 1917376 1 LOCKWASHER, 5/16 32 1917372 2 NUT, Hex, 5/16-18 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919326 1 WASHER, Plain 37 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain, 13/32 x 7/8 x 5/64 43 1924956 4 SCREW, Taptite, 5/16-18 x 1/2 44 192490 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 x 7/8 <t< td=""><td></td><td></td><td></td><td></td></t<> | | | | |
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| 33 1917372 1 NUT, Hex, 5/16-18 34 1918447 6 COTTER PIN, 7/64 x 3/4 35 1919326 3 WASHER, Plain 36 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain, 1/2 x 1 x 1/32 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 5/16-18 x 1 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 | | | | |
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| 37 1919381 2 WASHER, Plain, 5/16 38 1919438 2 NUT, Hex, Lock, 5/16-18 39 1922127 1 CAPSCREW, 5/16-18 x 1-3/4 40 1923341 1 CAPSCREW, Hex, 1/4-20 x 3/4 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain, 1/2 x 1 x 1/32 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/15-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | _ | |
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| 41 1924359 2 WASHER, Plain, 1/2 x 1 x 1/32 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/15-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 3/8-16 x 2-/1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
| 42 1924361 1 WASHER, Plain 43 1924856 4 SCREW, Taptite, 5/16-18 x 1/2 44 1924940 1 WASHER, Plain, 13/32 x 7/8 x 5/64 45 1927429 1 SCREW, Taptite, 1/4-20 x 5/8 46 1930641 3 NUT, Hex, Flange Whiz, 1/4-20 47 1931318 1 CARRIAGE BOLT, 1/4-20 x 7/8 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/15-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 3/8-16 x 2-/1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
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| 48 1931335 1 CARRIAGE BOLT, 5/16-18 x 1 49 1931342 1 CARRIAGE BOLT, 5/15-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 3/8-16 x 2-/1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | 47 | | | The state of the s |
| 49 1931342 1 CARRIAGE BOLT, 5/15-18 x 2-3/4 50 1931355 1 CARRIAGE BOLT, 3/8-16 x 2-/1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | - |
| 50 1931355 1 CARRIAGE BOLT, 3/8-16 x 2-/1/4 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
| 51 1960223 1 CARRIAGE BOLT, 5/16-18 X 1-1/4 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
| 52 1960251 1 NUT, Hex, Jam, Lock, 3/8-16 | | | | |
| · · · · | | 1960251 | | |
| | 53 | 8221042 | 2 | KEY |

NOTE: These parts are used on transmissions with S/N's prior to 4000T0001.

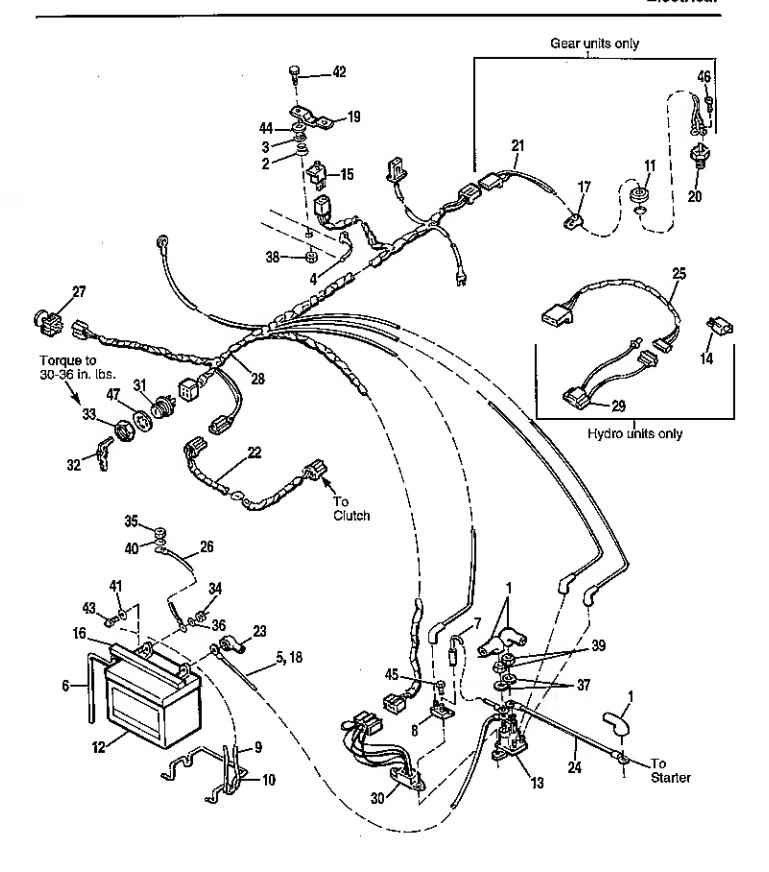


NOTE: These parts are used on transmissions with S/N's 4000T0001 and higher.



Hydro Gear Model 311-0500 - Service Parts

| REF, NO. | PART NO. | QTY. | DESCRIPTION |
|--|---|---|--|
| NOTE: | These parts a | re used on | transmissions with S/N's prior to 4000T0001. |
| 1 | 1709905 | 1 | BREATHER ASSY. |
| 2 | 1709906 | 1 | BUSHING, Rubber |
| 3 | 1709907 | 1 | ARM, Bypass |
| 4 | 1709908 | 1 | SEAL |
| 5 | 1709909 | 2 | PUCK, Dampener |
| 6 | 1709910 | 1 | SET SCREW |
| 7 | 1709911 | 1 | ARM, Control |
| 8 | 1709912 | 1 | SPRING |
| 9 | 1709913 | 1 | CUP WASHER |
| 10 | 1709914 | 1 | SCREW, Socket Hd. |
| 11 | 1709915 | 2 | ACTUATOR PIN |
| 12 | 1709916 | 1 | ARM, Brake |
| 13 | 1709917 | 1 | WASHER, 7/16 x 7/8 x 1/16 |
| 14 | 1709918 | 1 | LOCKING STRAP |
| 15 | 1709919 | 1 | NUT, Hex, Lock, 5/16 x 24 |
| 1 6 | 1709920 | 1 | SEAL, Lip |
| 17 | 1709921 | 1 | SEAL, Lip |
| | 1709922 | 1 | RING, Retaining |
| 18 | 1100000 | • | |
| 18 | | · | |
| REF. | PART | · | |
| | | QTY. | DESCRIPTION |
| REF. NO. | PART NO. | QTY. | |
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
| REF. NO. NOTE: | PART NO. These parts a | QTY. re used on | DESCRIPTION transmissions with S/N's 4000T0001 and higher. |
| REF. NO. NOTE: | PART NO. These parts a | QTY. re used on | DESCRIPTION transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber |
| REF. NO. NOTE: | PART NO. These parts a 1709905 1709906 | QTY. re used on 1 1 | DESCRIPTION transmissions with S/N's 4000T0001 and higher. 8REATHER ASSY. |
| REF. NO. NOTE: 1 2 3 | PART NO. These parts a 1709905 1709906 1709907 | QTY. re used on 1 1 1 | DESCRIPTION transmissions with S/N's 4000T0001 and higher. 8REATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL |
| REF. NO. NOTE: 1 2 3 4 | PART NO. These parts a 1709905 1709906 1709907 1709908 | QTY. re used on | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW |
| REF. NO. NOTE: 1 2 3 4 5 | PART NO. These parts a 1709905 1709906 1709907 1709908 1709910 | QTY. re used on 1 1 1 1 | DESCRIPTION transmissions with S/N's 4000T0001 and higher. 8REATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL |
| REF. NO. NOTE: 1 2 3 4 5 6 | PART NO. These parts a 1709905 1709906 1709907 1709910 1709915 | QTY. re used on 1 1 1 1 1 2 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake |
| REF. NO. 1 2 3 4 5 6 7 | PART NO. These parts a 1709905 1709906 1709907 1709910 1709915 1709916 | QTY. re used on 1 1 1 1 2 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN |
| REF. NO. 1 2 3 4 5 6 7 8 | PART NO. These parts a 1709905 1709906 1709908 1709910 1709915 1709916 1709917 | QTY. re used on 1 1 1 1 2 1 3 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 |
| REF. NO. 1 2 3 4 5 6 7 8 | PART NO. These parts a 1709905 1709906 1709908 1709910 1709915 1709916 1709917 1709919 | QTY. re used on 1 1 1 1 2 1 3 2 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 |
| REF. NO. 1 2 3 4 5 6 7 8 9 | PART NO. These parts a 1709905 1709906 1709908 1709910 1709915 1709915 1709917 1709919 | QTY. 1 1 1 1 2 1 3 2 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip |
| REF. NO. 1 2 3 4 5 6 7 8 9 10 | PART NO. These parts a 1709905 1709906 1709907 1709910 1709915 1709916 1709917 1709919 1709920 1709921 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip |
| REF. NO. 1 2 3 4 5 6 7 8 9 10 11 | PART NO. These parts a 1709905 1709906 1709907 1709910 1709915 1709916 1709917 1709919 1709920 1709921 1709922 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining |
| REF. NO. NOTE: 1 2 3 4 5 6 7 8 9 10 11 12 13 | PART NO. These parts a 1709905 1709906 1709908 1709910 1709915 1709916 1709917 1709919 1709920 1709921 1709922 1714431 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining CASTLE NUT, 5/16-24 |
| REF. NO. NOTE: 1 2 3 4 5 6 7 8 9 10 11 12 13 14 | PART NO. These parts a 1709905 1709906 1709907 1709910 1709915 1709916 1709917 1709919 1709920 1709921 1709922 1714431 1714737 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 1 2 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining CASTLE NUT, 5/16-24 PUCK, Dampener |
| REF. NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 | PART NO. These parts a 1709905 1709906 1709908 1709915 1709916 1709919 1709920 1709921 1709922 1714431 1714737 1714738 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 1 2 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining CASTLE NUT, 5/16-24 PUCK, Dampener ARM, Control |
| REF. NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 | PART NO. These parts a 1709905 1709906 1709907 1709916 1709916 1709919 1709920 1709921 1709922 1714431 1714737 1714738 1714739 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 1 2 1 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining CASTLE NUT, 5/16-24 PUCK, Dampener ARM, Control SPRING |
| REF. NO. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 | PART NO. These parts a 1709905 1709906 1709908 1709916 1709917 1709919 1709920 1709921 1709922 1714431 1714737 1714738 1714739 1714740 | QTY. re used on 1 1 1 1 2 1 3 2 1 1 1 1 1 1 1 1 | DESCRIPTION I transmissions with S/N's 4000T0001 and higher. BREATHER ASSY. BUSHING, Rubber ARM, Bypass SEAL SET SCREW ACTUATOR PIN ARM, Brake WASHER, 7/16 x 7/8 x 1/16 NUT, Hex, Lock, 5/16 x 24 SEAL, Lip SEAL, Lip RING, Retaining CASTLE NUT, 5/16-24 PUCK, Dampener ARM, Control SPRING SPACER |



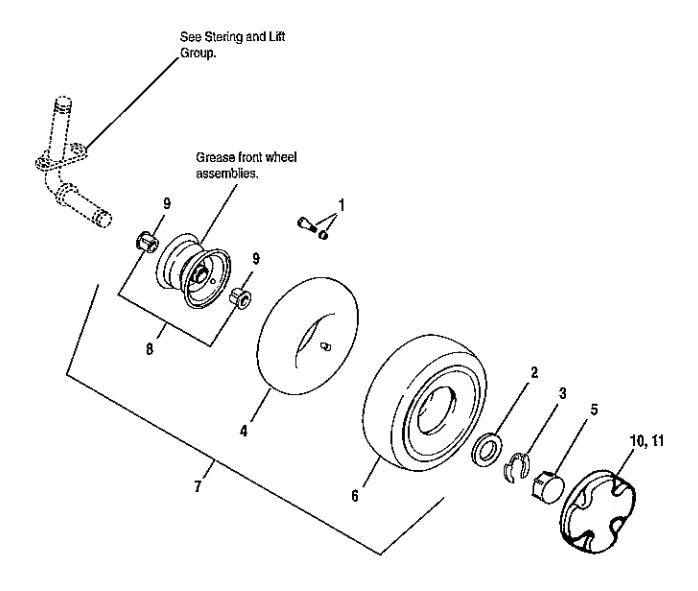
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Electrical

| REF. | PART | | <u> </u> |
|-----------|-----------|------|---|
| NO. | NO. | QTY. | DESCRIPTION |
| 1 | 122023 | 3 | COVER, Terminal |
| 2 | 153010 | 2 | SPRING |
| 3 | 161176 | 2 | SPRING |
| 4 | 934683 | 1 | CLIP |
| 5 | 1603618* | 1 | CABLE, Battery to Solenoid |
| 6 | 1612103 | 1 | TUBE, Vent |
| 7 | 1665237 | 1 | WIRE ASSY. |
| 8 | 1665238 | 1 | CIRCUIT BREAKER |
| 9 | 1665872 | 1 | STRAP, Battery |
| 10 | 1667805 | 1 | BRACE, Battery |
| 11 | 1676648 | 1 | GROMMET |
| 12 | 1685215 | 1 | BATTERY |
| 13 | 1685290 | 1 | SOLENOID |
| 14 | 1701580 | 1 | SWITCH, Neutral Start (Hydro model) |
| 15 | 1704379 | 1 | SWITCH, Seat |
| 16 | 1704581 | 1 | BATTERY CAP |
| 17 | 1704873 | 2 | CLAMP, Wire |
| 18 | 1707056** | 2 | CABLE, Battery to Solenoid |
| 19 | 1708552 | 1 | PLATE, Seat Actuator |
| 20 | 1708558 | 1 | NEUTRAL SWITCH (Gear model) |
| 21 | 1708644 | 1 | WIRE ASSY., Neutral Switch (Gear model) |
| 22 | 1708682 | 1 | WIRE ASSY., PTO Clutch |
| 23 | 1709086 | 1 | BOOT, insulator |
| 24 | 1709088 | 1 | CABLE, Solenoid to Starter |
| 25 | 1709250 | 1 | WIRE ASSY., Neutral Switch (Hydro model) |
| 26 | 1713163* | 1 | CABLE, Battery, Ground |
| 27 | 1713487 | 1 | SWITCH, PTO, Electric Clutch |
| 28 | 1713499 | 1 | WIRING HARNESS |
| 29 | 1713637** | 1 | ADAPTER PLUG, Engine |
| 30 | 1713642 | 1 | MODULE, Interlock |
| 31 | 1713845 | 1 | SWITCH, Ignition |
| 32 | 1714054 | 2 | KEY, Ignition |
| 33 | 1714055 | 1 | ADAPTER, Nut |
| 34 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 35 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1916964 | 2 | LÖCKWASHER, 1/4 |
| 37 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 38 | 1919438 | 2 | NUT, Hex, Nylon Lock, 5/16-18 |
| 39 | 1920263 | 2 | NUT, Hex, 5/16-24 |
| 40 | 1920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 41 | 1921319 | 2 | WASHER, Plain |
| 42 | 1922127 | 2 | CAPSCREW, Hex Hd., 5/16-18 x 1-3/4 |
| 43 | 1923341 | 2 | CAPSCREW, Hex Hd., 1/4-20 x 3/4 |
| 44 | 1924940 | 2 | WASHER, Flat, 13/32 x 7/8 x 5/64 |
| 45 | 1925003 | 2 | SCREW, Hex, Flange, Taptite, 1/4-20 x 1/2 |
| 46 | 1929477 | 2 | SCREW, Taptite, #10-20 x 5/8 (Gear model) |
| 47 | 1960547 | 1 | WASHER, Internal Tooth, 5/8 |
| Not shown | 1701011 | 2 | CABLE TIE |
| Not shown | 932747 | 3 | CABLE TIE |

^{*} Not used on Mfg. Nos. 1692385, 1692399, 1692491.

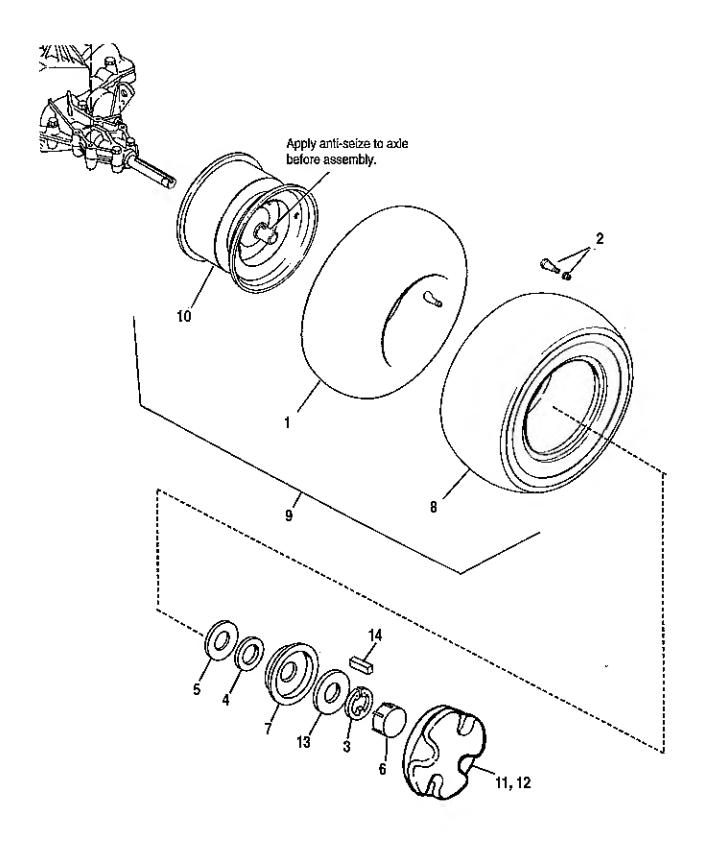
^{**} Used only on Mfg. Nos. 1692385, 1692399, 1692491.



Front Wheels & Tires

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 172353 | 2 | VALVE STEM & CAP |
| 2 | 960202 | 14 | WASHER, 3/4 |
| | | | (Qty. 10 used on hydro models) |
| 3 | 1611710 | 2 | KLIP RING |
| 4 | 1664090 | 2 | TUBE, Front Wheel, 4.10/3.50 x 6 |
| 5 | 1673333* | 2 | CAP, Threaded |
| 6 | 1709376 | 2 | TIRE, Front Wheel, 13 x 5.00-6 |
| 7 | 1709382 | 2 | FRONT WHEEL & TIRE ASSY.,13 x 5.00-6, Metallic Gray (Incl. Ref. Nos. 1, 4, 6 & 8) |
| 8 | 1709383 | 2 | FRONT WHEEL ASSY.,13 x 5.00-6, Metallic Gray (Incl. Ref. No. 9) |
| 9 | 1713167 | 4 | BUSHING, Metal, 7-21/32 I.D. |
| 10 | 1714428** | 2 | HUB CAP, 6", Smooth |
| 11 | 1714925** | 2 | HUB CAP, 6°, Scalloped |

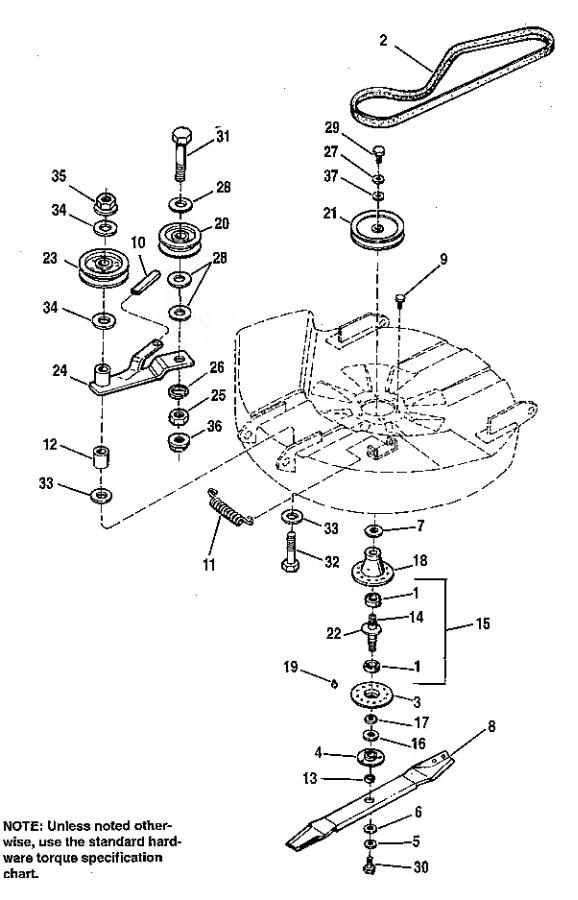
AGCO, Massey Ferguson & Export models.
 Simplicity models



Rear Wheels & Tires

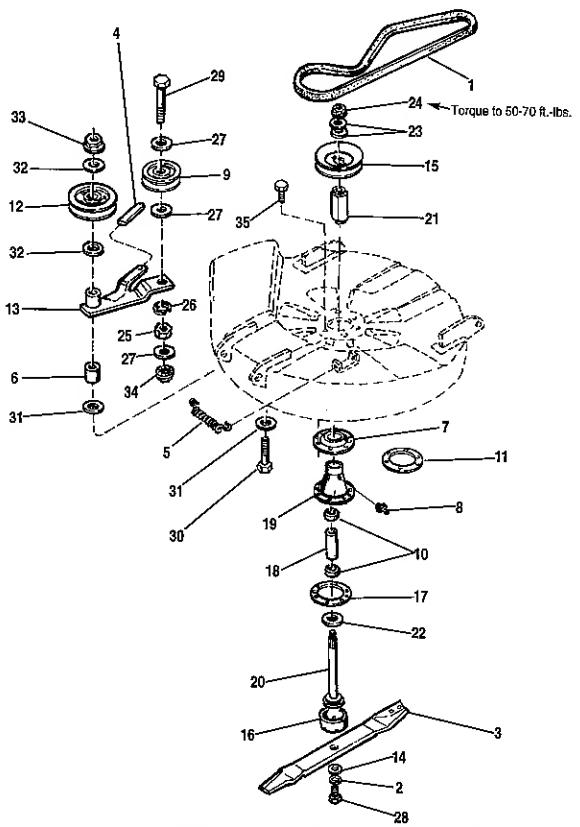
| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|--|---|
| 1 | 164247 | 2 | TUBE, Rear Wheel | _ |
| 2 | 172353 | 4 | VALVE STEM & CAP | |
| 3 | 927794 | 2 | "E" RING | |
| 4 | 960202 | 14 | WASHER, 3/4 | |
| | | | (Qty. 10 used on hydro models) | |
| 5 | 1663180 | A/R | SPACER (Hydro models only) | |
| 6 | 1676519* | 2 | CAP, Threaded | |
| 7 | 1701435* | 2 | RETAINER, Cap | |
| 8 | 1709381 | 2 | TIRE, Rear Wheel, 16 X 6.50-8 | |
| 9 | 1709384 | 2 | REAR WHEEL & TIRE ASSY. | |
| | | | (Incl. Ref. Nos. 1, 2, 8 & 10) | |
| 10 | 1709385 | 2 | REAR WHEEL ASSY., Metallic Gray | |
| 11 | 1714429** | 2 | HUB CAP, Smooth, 8" | |
| 12 | 1714926** | 2 | HUB CAP, Scalloped, 8" | |
| 13 | 1960114 | 2 | WASHER, 3/4 I.D. x 1-1/16 O.D. x 1/16 Thk. | |
| 14 | 8221042 | 2 | KEY, Square, 3/16 x 3/16 x 1-1/2 long | |

^{*} AGCO, Massey Ferguson & Export models. ** Simplicity models.



30" Mower Deck - Drive & Arbor

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------------|--|
| 1 | 108202 | 2 | BEARING |
| 2 | 1651201 | 1 | V-BELT, 73-7/64" |
| 3 | 1655729 | 1 | COVER, Arbor Housing |
| 4 | 1655777 | 1 | ADAPTOR, Blade |
| 5 | 1656916 | 1 | WASHER, Spring |
| 6 | 1656927 | 1 | WASHER, Spline |
| 7 | 1657969 | 1 | SHIELD, Grass, Upper |
| 8 | 1664019 | 1 | BLADE, Mower, 30" |
| 9 | 1664847 | 6 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1666786 | 1 | SPRING |
| 12 | 1669105 | 1 | SPACER |
| 13 | 1672132 | † | COLLAR, Mower Arbor |
| 14 | 1685245 | 1 | SHAFT, Arbor (Incl. Ref. No. 13) |
| 15 | 1685251 | 1 | SHAFT & BEARING ASSY. (Incl. Ref. Nos. 1 & 14) |
| 16 | 1700229 | 1 | SHIELD, Grass, Bottom |
| 17 | 1700230 | 1 | WASHER, Shim |
| 18 | 1703273 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 19) |
| 19 | 1704314 | 1 | FITTING, Grease |
| 20 | 1704926 | 1 | IDLER, Backside |
| 21 | 1707270 | 1 | PULLEY ASSY., 7-55/64" Dia. |
| 22 | 1707335 | 1 | GASKET, Foam |
| 23 | 1707435 | i · | PULLEY ASSY., Idler, 6" Dia. |
| 24 | 1708562 | 1 | LEVER ASSY. |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWÄSHER, 3/8 |
| 27 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 28 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 29 | 1923451 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/2, Gr. 8 |
| 30 | 1923491 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 31 | 1923701 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2 |
| 32 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, Whizłock, 3/8-16 |
| 36 | 1928731 | 1 | NUT, Hex, Top Lock, 3/8-16 |
| 37 | 1933263 | 1 | WASHER |

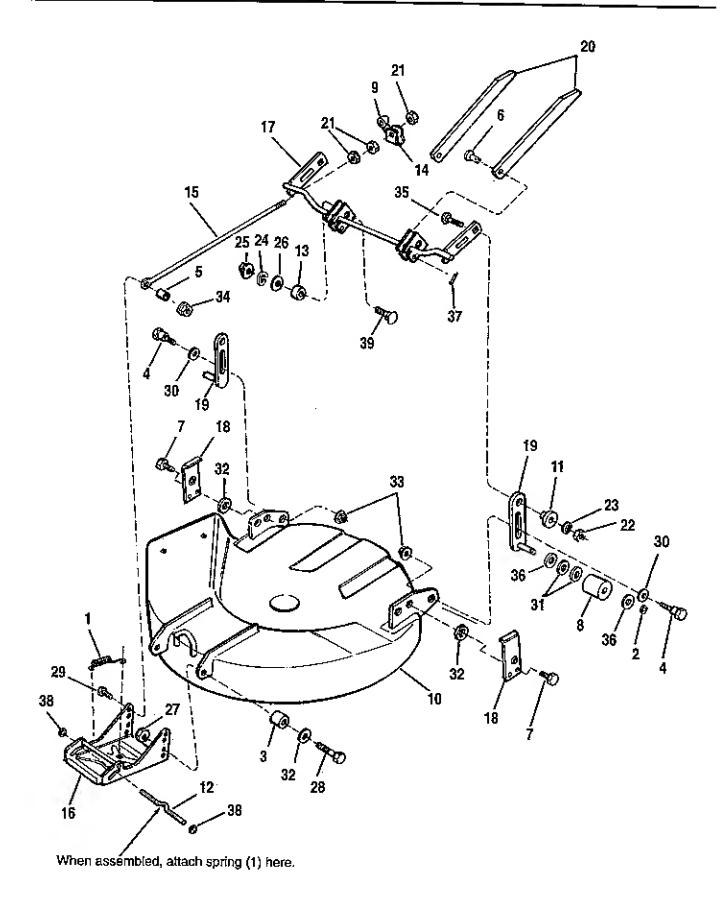


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692543, 1692544

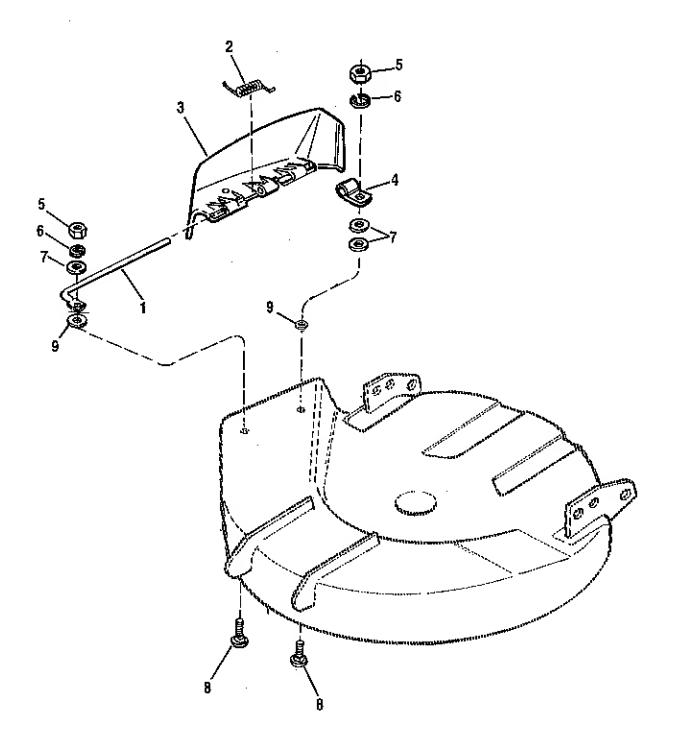
30" Mower Deck - Drive & Arbor

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 1651201 | 1 | V-BELT, 73-7/64* |
| 2 | 1656916 | 1 | WASHER, Spring |
| 3 | 1664019 | 1 | BLADE, Mower, 30" |
| 4 | 1665835 | 1 | GRIP, Lever |
| 5 | 1666786 | 1 | SPRING |
| 6 | 1669105 | 1 | SPACER |
| 7 | 1677274 | 1 | ADAPTER, Arbor |
| 8 | 1704314 | 1 | FITTING, Grease |
| 9 | 1704926 | 1 | IDLER PULLEY, Backside |
| 10 | 1705897 | . 2 | BEARING |
| 11 | 1707335 | 1 | GASKET, Foam |
| 12 | 1707435 | 1 | PULLEY ASSY., Idler, Fixed, 6" Dia. |
| 13 | 1708562 | 1 | LEVER ASSY. |
| 14 | 1713089 | 1 | WASHER, Hex . |
| 15 | 1713092 | 1 | PULLEY |
| 16 | 1713196 | 1 | SHIELD, Grass, Lower |
| 17 | 1713199 | 1 | COVER, Arbor Housing |
| 18 | 1713204 | ٦ | SPACER |
| 19 | 1713338 | 1 | ARBOR HOUSING ASSY. (Incl. Ref. No. 8) |
| 20 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 21 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 22 | 1713619 | 1 | WASHER, Cupped |
| 23 | 1713675 | 2 | WASHER, Belleville |
| 24 | 1714419 | 1 | NUT, Hex, Flange, 9/16-18 |
| 25 | 1916950 | 1 | NUT, Hex, 3/8 |
| 26 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 27 | 1922755 | 3 | WASHER, Flat, 13/32 x 1 x 1/8 |
| 28 | 1923491 | 1 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 29 | 1923701 | 1 | CAPSCREW, Hex, 3/8-16 x 2 |
| 30 | 1923903 | 1 | CAPSCREW, Hex, 3/8-16 x 3 |
| 31 | 1924356 | 2 | WASHER, Flat, 3/8 x 1-1/2 x 1/8 |
| 32 | 1924940 | 2 | WASHER, Plain, 3/8 |
| 33 | 1928352 | 1 | NUT, Hex, Whizlock, 3/8-16 |
| 34 | 1928731 | 1 | NUT, Hex, Lock, 3/8-16 |
| 35 | 1960373 | 6 | SCREW, Hex, Taptite, 5/16-18 x 1 |



Mfg. Nos. 1692126, 1692172, 1692543, 1692544 30" Mower Deck - Housing, Hitch & Height Adjustment

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-------------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 153124 | 2 | RING, Retaining |
| 3 | 157081 | 2 | SPACER |
| 4 | 172622 | 2 | BOLT, Shoulder |
| 5 | 1611705 | 1 | SPACER |
| 6 | 1655651 | 2 | PIN, Locking |
| 7 | 1664847 | 4 | SCREW, Taptite, 5/16-18 x 3/4 |
| 8 | 1668487 | 2 | ROLLER |
| 9 | 1671260 | 1 | SPACER |
| 10 | 1685670 | 1 | HOUSING ASSY., 30" (Orange) |
| | 61685670 | 1 | HOUSING ASSY., 30" (Black) |
| 11 | 1704082 | 2 | NUT, Adjustment |
| 12 | 1704129 | 1 | ROD, Latch, Hitch |
| 13 | 1705249 | 2 | SPACER |
| 14 | 1707280 | 1 | TRUNNION |
| 15 | 1707300 | 1 | ROD, Adjustment |
| 16 | 1707432 | 1 | HITCH ASSY. |
| 17 | 1707540 | 1 | ARM ASSY., Mower |
| 18 | 1708250 | 2 | PLATE, Pivot Support |
| 19 | 1708519 | 2 | SUPPORT ASSY., Roller |
| 20 | 1709209 | 2 | BAR, Mower Transport |
| 21 | 1913744 | 3 | JAMNUT, Hex, 1/2-13 |
| 22 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 23 | 1916965 | 2 | LOCKWASHER |
| 24 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 25 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 26 | 1919326 | 2 | WASHER, Flat, 5/16 |
| 27 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 28 | 1920415 | 2 | CAPSCREW, Hex, 3/8-16 x 1-1/4 |
| 29 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 30 | 1924361 | 2 | WASHER, Flat |
| 31 | 1924366 | 4 | WASHER, Plain, 21/32 x 1-1/8 x 7/64 |
| 32 | 1924940 | 4 | WASHER, Flat,3/8 |
| 33 | 1928352 | 2 | NUT, Hex, Flange, Whizlock, 3/8-16 |
| 34 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8 |
| 35 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 36 | 1960020 | 4 | WASHER, 21/32 x 1-1/8 x 1/16 |
| 37 | 1960074 | 2 | PIN, Retaining |
| 38 | 1960093 | 2 | PUSHNUT |
| 39 | 1960223 | 2 | CARRIAGE BOLT, 5/15-18 x 1-1/4 |

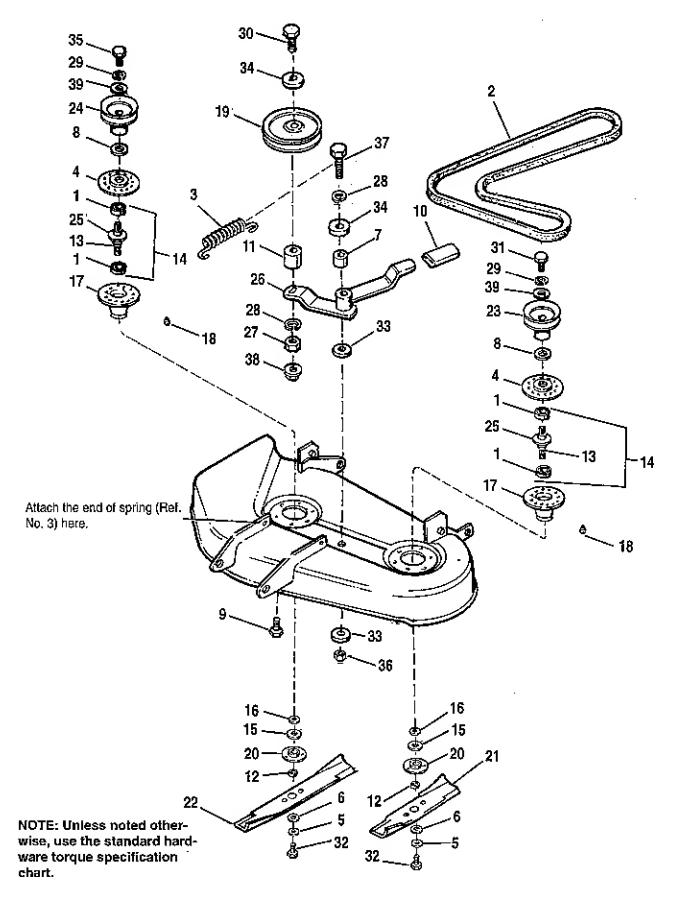


NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692126, 1692172, 1692543, 1692544

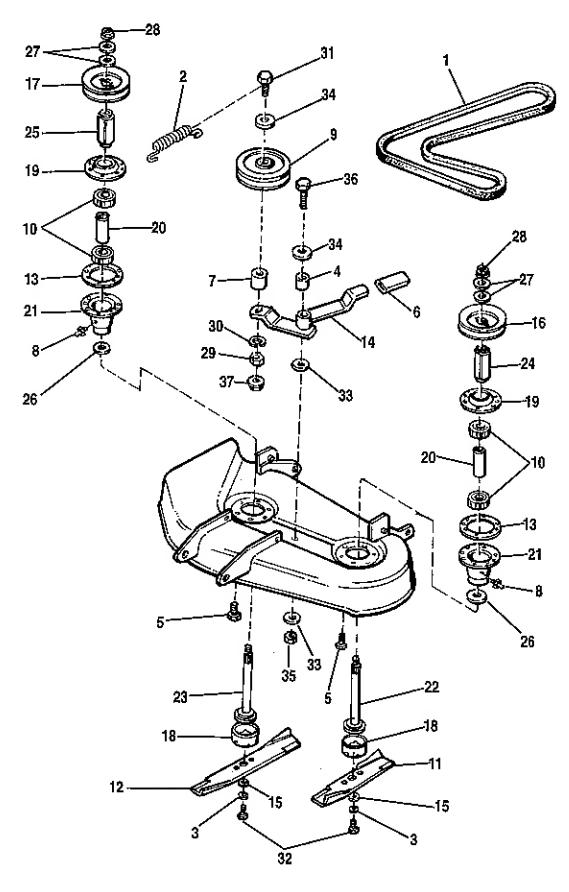
30" Mower Deck - Deflector

| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|-------------------------------|---|
| 1 | 1664947 | 1 | ROD, Deflector | — |
| 2 | 1664953 | 1 | SPRING | |
| 3 | 1665036 | 1 | DEFECTOR, Plastic | |
| 4 | 1704873 | 1 | CLAMP | |
| 5 | 1916622 | 2 | NUT, Hex, 1/4-20 | |
| 6 | 1916964 | 2 | LOCKWASHER, 1/4 | |
| 7 | 1921319 | 3 | WASHER, Plain | |
| 8 | 1931317 | 2 | CARRIAGE BOLT, 1/4-20 x 1-1/4 | |
| 9 | 1960518 | 2 | PUSHNUT, 1/4 | |



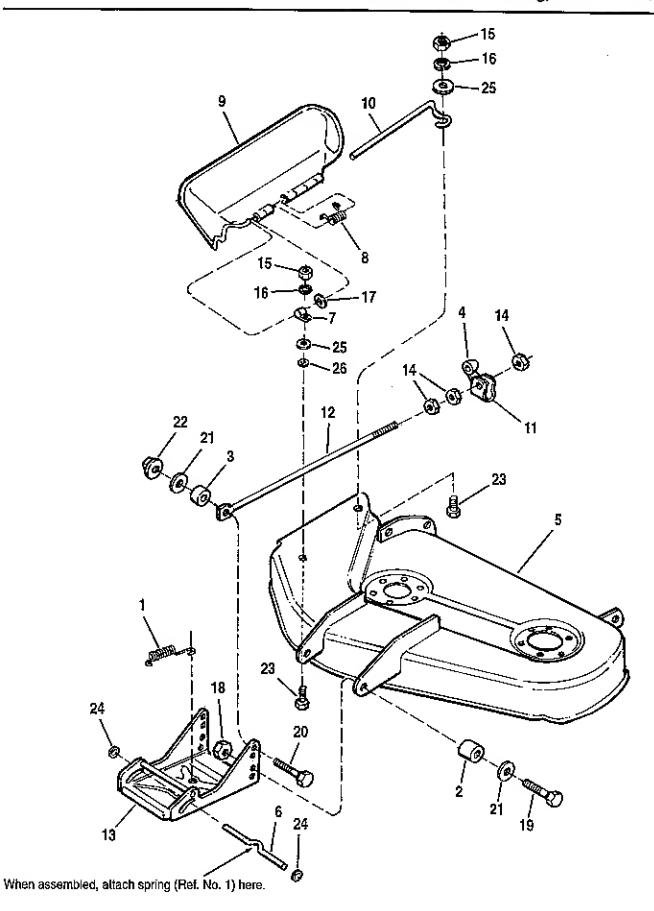
34" Mower Deck - Drive & Arbors

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|----------------------|------|---|
| 1 | 108202 | 4 | BEARING |
| 2 | 108209 | 1 | V-BELT, 82-7/64" |
| 3 | 164213 | 1 | SPRING |
| 4 | 1655729 | 2 | COVER, Arbor Housing |
| 5 | 1656916 | 2 | WASHER, Spring |
| 6 | 1656927 | 2 | WASHER, Spline |
| 7 | 1657242 | 1 | SPACER |
| 8 | 1657969 | 2 | SHIELD, Grass, Upper |
| 9 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 10 | 1665835 | 1 | GRIP, Lever |
| 11 | 1667812 | 1 | SPACER |
| 12 | 1672132 | 2 | COLLAR, Mower Arbor |
| 13 | 1685245 | 2 | SHAFT, Arbor |
| 14 | 1685251 | 2 | SHAFT & BEARING ASSY., (Incl. Ref. Nos. 1 & 13) |
| 15 | 1700229 | 2 | SHIELD, Grass, Bottom |
| 16 | 1700230 | 12 | WASHER, Shim |
| 17 | 1703273 | 2 | ARBOR HOUSING ASSY. (Incl. Ref. No. 18) |
| 18 | 1704314 | 2 | FITTING, Grease |
| 19 | 1704926 | 1 | IDLER, Backside |
| 20 | 1705010 | 2 | ADAPTOR, Blade |
| 21 | 1706737 | 1 | BLADE, Mower, Small (14-27/64") |
| 22 | 1706738 | 1 | BLADE, Mower, Large (19-3/16") |
| 23 | 1707310 | 1 | PULLEY ASSY., Small Blade |
| 24 | 1707323 | 1 | PULLEY ASSY., Large Blade |
| 25 | 1707335 | 2 | GASKET, Foam |
| 26 | 1708561 | 1 | LEVER ASSY. |
| 27 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 28 | 1916965 | 2 | LOCKWASHER, 3/8 |
| 29 | 1918199 | 2 | LOCKWASHER, 7/16 |
| 30 | 1921972 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-1/2 |
| 31 | 1923471 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 1-1/4, Gr. 8 |
| 32 | 1923491 | 2 | CAPSCREW, Hex Hd., 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 x 1/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1 9 27531 | 1 | CAPSCREW, Hex Hd., 7/16-14 x 2, Gr. 8 |
| 36 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 37 | 1928957 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 2-3/4 |
| 38 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 39 | 1933263 | 2 | WASHER |



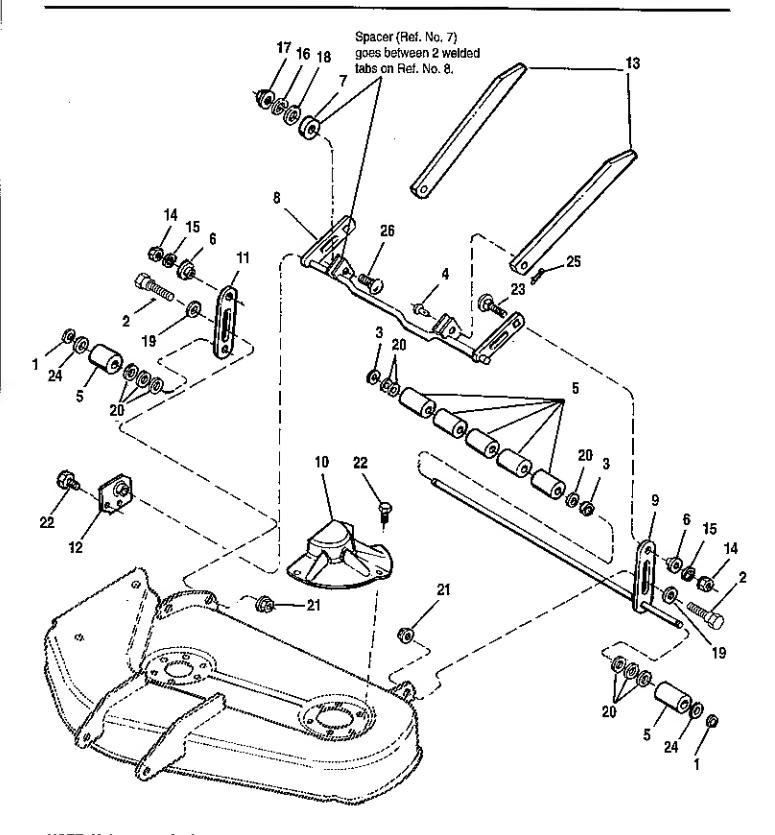
34" Mower Deck - Drive & Arbors

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|--|
| 1 | 108209 | 1 | V-BELT, 82-7/64" |
| 2 | 164213 | 1 | SPRING |
| 3 | 1656916 | 2 | WASHER, Spring |
| 4 | 1657242 | 1 | SPACER |
| 5 | 1664847 | 12 | SCREW, Taptite, 5/16-18 x 3/4 |
| 6 | 1665835 | 1 | GRIP, Lever |
| 7 | 1667812 | 1 | SPACER |
| 8 | 1704314 | 2 | FITTING, Grease |
| 9 | 1704926 | 1 | PULLEY, Idler, Backside |
| 10 | 1705897 | 4 | BEARING |
| 11 | 1706737 | 1 | BLADE, 14-27/64" |
| 12 | 1706738 | 1 | BLADE, 19-29/32" |
| 13 | 1707335 | 2 | GASKET, Foam |
| 14 | 1708561 | 1 | LEVER ASSY. |
| 15 | 1713089 | 2 | WASHER, Hex |
| 16 | 1713090 | 1 | PULLEY, 3-3/4" |
| 17 | 1713091 | 1 | PULLEY, 5° |
| 18 | 1713196 | 2 | SHIELD, Grass, Lower |
| 19 | 1713199 | 2 | COVER, Arbor Housing Assy. |
| 20 | 1713204 | 2 | SPACER |
| 21 | 1713338 | 2 | ARBOR HOUSING ASSY, (Incl. Ref. No. 8) |
| 22 | 1713609 | 1 | SHAFT, Arbor, 5-53/64" |
| 23 | 1713610 | 1 | SHAFT, Arbor, 6-33/64" |
| 24 | 1713613 | 1 | HUB, Pulley, 1-3/16" |
| 25 | 1713614 | 1 | HUB, Pulley, 1-35/64" |
| 26 | 1713619 | 2 | WASHER |
| 27 | 1713675 | 4 | WASHER, Belleville |
| 28 | 1714419 | 2 | NUT, Hex, Flange, 9/16-18 |
| 29 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 30 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 31 | 1921972 | 1 | CAPSCREW, 3/8-16 x 2-1/2 |
| 32 | 1923491 | 2 | CAPSCREW, Hex, 7/16-14 x 1, Gr. 8 |
| 33 | 1924356 | 2 | WASHER, Flat, 3/8 |
| 34 | 1924940 | 2 | WASHER, Flat, 3/8 |
| 35 | 1928352 | 1 | NUT, Hex, 3/8-16 |
| 36 | 1928957 | 1 | CAPSCREW, Hex, 3/8-16 x 2-3/4 |
| 37 | 1930645 | 1 | NUT, Hex, Flange, 2-Way, 3/8-16 |



Mfg. Nos. 1692128, 1692174, 1692545, 1692546 34" Mower Deck - Housing, Hitch & Deflector

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|-----------------------------------|
| 1 | 106681 | 1 | SPRING |
| 2 | 157081 | 2 | SPACER |
| 3 | 1611705 | 1 | SPACER |
| 4 | 1671260 | 1 | SPACER |
| 5 | 1685672 | 1 | HOUSING ASSY., 34" (Orange) |
| | 61685672 | 1 | HOUSING ASSY., 34" (Black) |
| 6 | 1704129 | 1 | ROD, Latch, Hitch |
| 7 | 1704873 | 1 | CLAMP |
| 8 | 1705080 | 1 | SPRING |
| 9 | 1705449 | 1 | DEFLECTOR, Plastic |
| 10 | 1706709 | 1 | ROD, Deflector |
| 11 | 1707280 | 1 | TRUNNION |
| 12 | 1707300 | 1 | ROD, Adjustment |
| 13 | 1707432 | 1 | HITCH ASSY. |
| 14 | 1913744 | · 3 | JAMNUT, Hex, 1/2-13 |
| 15 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 16 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 17 | 1919326 | 1 | WASHER, Flat, 5/16 |
| 18 | 1919439 | 2 | LOCKNUT, Hex, 3/8-16 |
| 19 | 1920415 | 2 | CAPSCREW, Hex Hd., 3/8-16 x 1-1/4 |
| 20 | 1921210 | 1 | CAPSCREW, Hex Hd., 3/8-16 x 1 |
| 21 | 1924940 | 3 | WASHER, Flat, 3/8 |
| 22 | 1930645 | 1 | NUT, Hex, Flange Lock, 3/8-16 |
| 23 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 24 | 1960093 | 2 | PUSHNUT |
| 25 | 1960353 | 2 | WASHER, Flat, 17/64 x 27/32 x 1/8 |
| 26 | 1960518 | 1 | PUSHNUT |

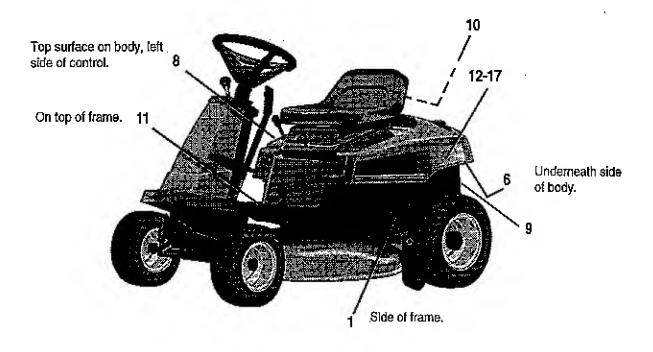


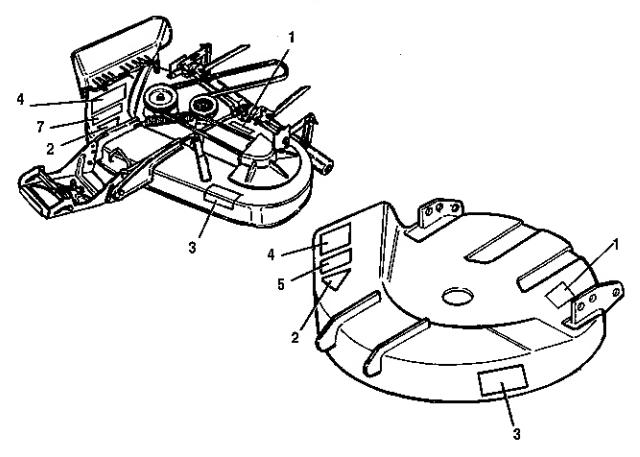
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Mfg. Nos. 1692128, 1692174, 1692545, 1692546

34" Mower Deck - Height Adjustment

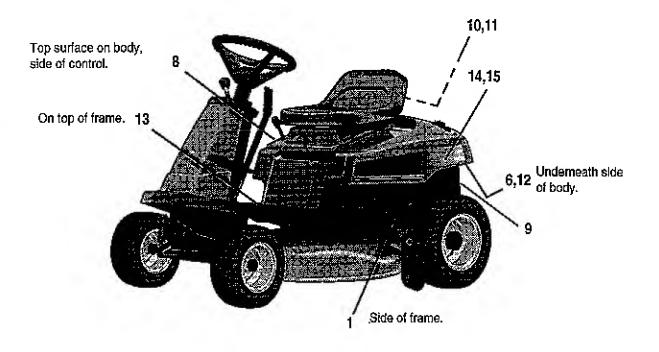
| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-----------------|------|-------------------------------------|--|
| 1 | 153124 | 2 | RING, Retaining | |
| 2 | 172622 | 2 | BOLT, Shoulder, 3/8-16 | |
| 3 | 1602946 | 2 | SPACER, Roller | |
| 4 | 1655651 | 2 | PIN, Locking | |
| 5 | 166851 3 | 7 | ROLLER | |
| 6 | 1704082 | 2 | NUT, Adjustment | |
| 7 | 1705249 | 2 | SPACER | |
| 8 | 1707286 | 1 | ARM ASSY. | |
| 9 | 1707292 | 1 | SHAFT ASSY., Roller | |
| 10 | 1707567 | 1 | COVER, Arbor | |
| 11 | 1708520 | 1 | BRACKET, Roller Bar, 34" | |
| 12 | 1708564 | 1 | PLATE, Support, RH | |
| 13 | 1709209 | 2 | BAR, Mower Transport | |
| 14 | 1916950 | 2 | NUT, Hex, 3/8 | |
| 15 | 1916965 | 2 | LOCKWASHER, 3/8 | |
| 16 | 1917356 | 2 | LOCKWASHER, 5/16 | |
| 17 | 1917372 | 1 | NUT, Hex, 5/16-18 | |
| 18 | 1919326 | 2 | WASHER, Plain, 5/16 | |
| 19 | 1924361 | 2 | WASHER, Flat, 1/2 | |
| 20 | 1924366 | 10 | WASHER, Flat, 5/8 | |
| 21 | 1928352 | 2 | NUT, Flange Lock, 3/8 | |
| 22 | 1930601 | 5 | SCREW, Taptite, 5/16-18-5/8 | |
| 23 | 1931352 | 2 | CARRIAGE BOLT, 3/8-16 x 1-1/2 | |
| 24 | 1960020 | 2 | WASHER, Plain, 21/32 x 1-1/4 x 1/16 | |
| 25 | 1960074 | 2 | PIN, Retaining | |
| 26 | 1960223 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 | |

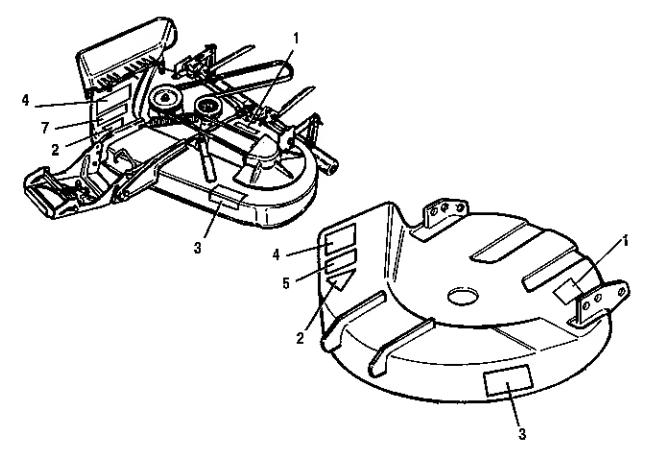




Mfg. Nos. 1692380, 1692382, 1692385, 1692387, 1692389, 1692392, 1692515, 1692517 Decals - Simplicity

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|----------------|---------------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 170427 6 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1713490 | 1 | DECAL, Operating Instructions |
| 12 | 1713961 | 2 | DECAL, Model, Coronet 9 - 5 Speed |
| 13 | 1713963 | 2 | DECAL, Model, Coronet 12 - Hydro |
| 14 | 1713962 | 2 | DECAL, Model, Coronet, 12 - 5 Speed |
| 15 | 1713964 | 1 | DECAL, Seat Deck Stripe, RH |
| 1 6 | 1713965 | 1 | DECAL, Seat Deck Stripe, LH |
| 17 | 1714448 | 2 | DECAL, Model, Coronet, 13 - Hydro |

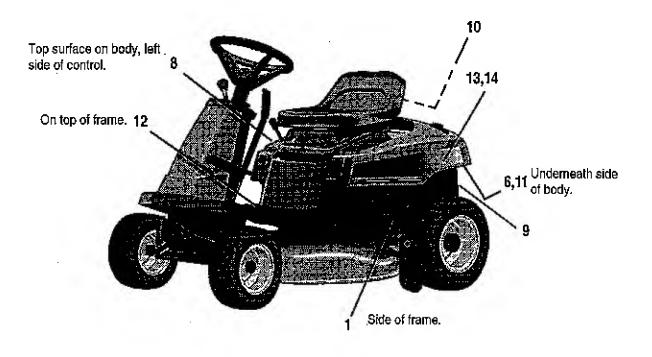


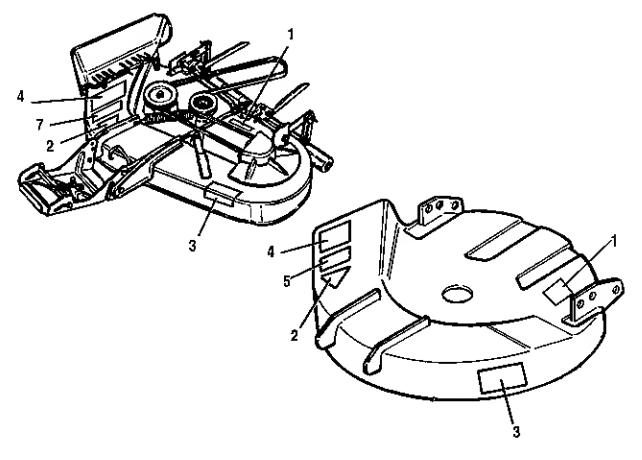


Mfg. Nos. 1692394, 1692519, 1692396, 1692385

Decais - AGCO Allis

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|---------------|------|---|
| 1 | - | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708926 | 2 | DECAL, Logo, AGCO Allis |
| 11 | 1708927 | 1 | DECAL, USA (Seat back) |
| 12 | 1709061 | 1 | DECAL, Touch-up Paint |
| 13 | 1713490 | 1 | DECAL, Operating Instructions |
| 14 | 1708899 | 1 | DECAL, Seat Deck, LH (409G) |
| | 1708901 | 1 | DECAL, Seat Deck, LH (412G) |
| | 1708903 | 1 | DECAL, Seat Deck, LH (412H) |
| | 1714455 | † | DECAL, Seat Deck, LH (413H) |
| 15 | 1708900 | 1 | DECAL, Seat Deck, RH (409G) |
| | 1708902 | 1 | DECAL, Seat Deck, RH (412G) |
| | 1708904 | 1 | DECAL, Seat Deck, RH (412H) |
| | 1714456 | 1 | DECAL, Seat Deck, RH (413H) |

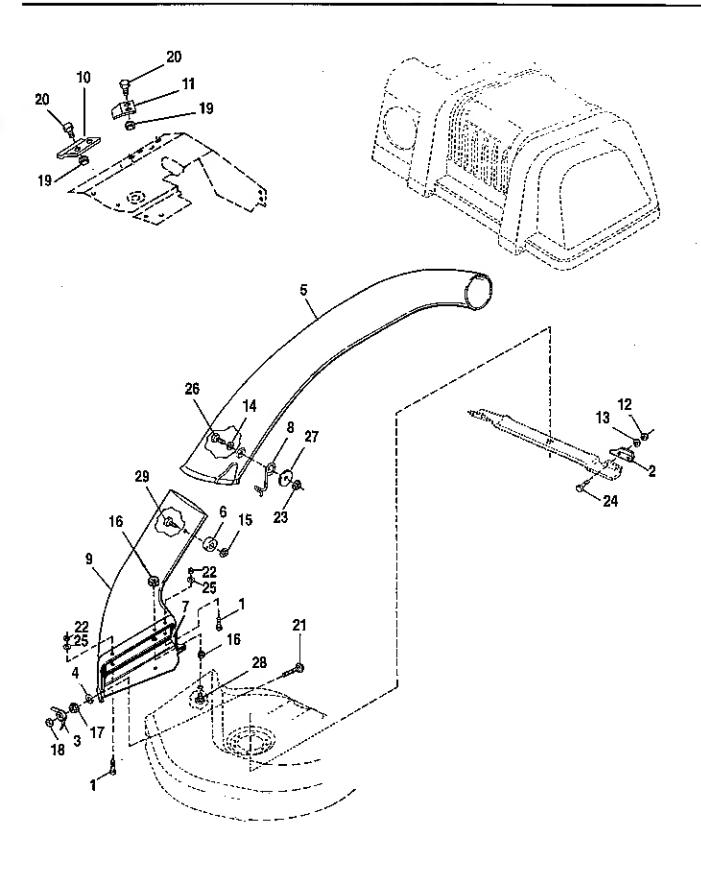




Mfg. Nos. 1692489, 1692491

Decals - Massey Ferguson

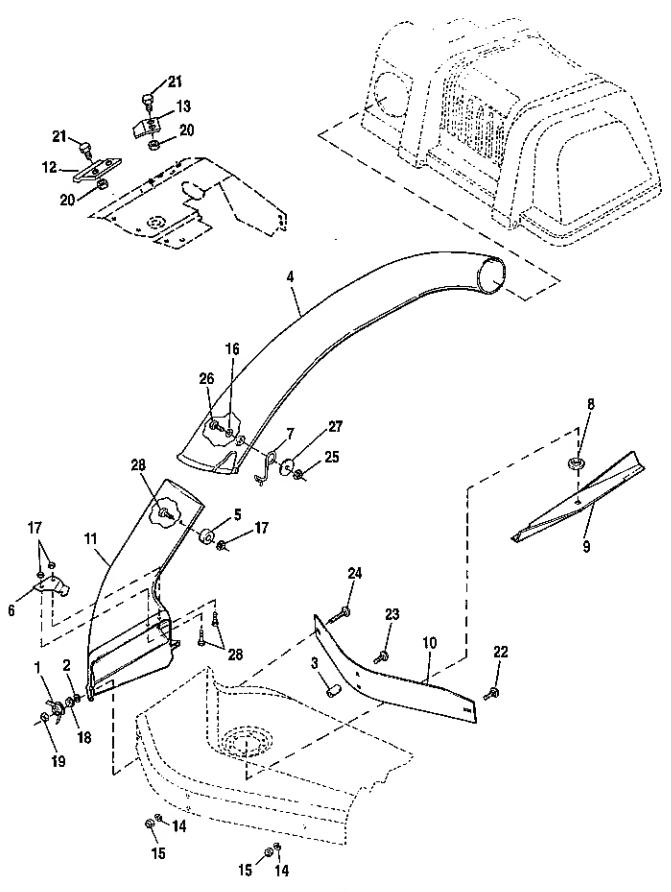
| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | | 1 | I.D. PLATE (Not Serviced) |
| 2 | | 1 | DECAL, OPEI (Not Serviced) |
| 3 | 1704276 | 1 | DECAL, Danger (Hand Under Deck) |
| 4 | 1704277 | 1 | DECAL, Danger (Chute In Place) |
| 5 | 1706037 | 1 | DECAL, Cutting Width - 30" |
| 6 | 1708639 | 1 | DECAL, Belt & Blade Replacement |
| 7 | 1708877 | 1 | DECAL, Cutting Width - 34" |
| 8 | 1708880 | 1 | DECAL, Throttle/Choke |
| 9 | 1708918 | 1 | DECAL, Transmission Release Valve (Hydro models only) |
| 10 | 1708927 | 1 | DECAL, USA (Seat back) |
| 11 | 1709061 | 1 | DECAL, Touch-up Paint |
| 12 | 1713490 | 1 | DECAL, Operating Instructions |
| 13 | 1714364 | 1 | DECAL, Seat Deck, LH (2409G) |
| | 1714366 | 1 | DECAL, Seat Deck, LH (2412H) |
| 14 | 1714365 | 1 | DECAL, Seat Deck, RH (2409G) |
| | 1714367 | 1 | DECAL, Seat Deck, RH (2412H) |



30" Twin Bag Catcher - Adapter & Tube

| REF. NO, | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|--------------------------------------|---|
| 1 | 926267 | 2 | SCREW, Flat Hd., #10-24 x 5/8 | · |
| 2 | 1665419 | 2 | LIFT PLATE | |
| 3 | 1679163 | 1 | WING NUT ASSY., 5/16 | |
| 4 | 1679164 | 1 | CUP | |
| 5 | 1703769 | 1 | TRANSFER TUBE | |
| 6 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 | |
| 7 | 1704356 | 1 | STRAP, Reinforcement | |
| 8 | 1704603 | 1 | LATCH, Tube | |
| 9 | 1709134 | 1 | ADAPTER, 30" Mower | |
| 10 | 1713286* | 1 | EXHAUST SHIELD, Front | |
| 11 | 1713287* | 1 | EXHAUST SHIELD, Rear | |
| 12 | 1916622 | 4 | NUT, Hex, 1/4-20 | |
| 13 | 1916964 | 4 | LOCKWASHER, Spring, 1/4 | |
| 14 | 1919326 | ť | WASHER, Flat, 5/16 | |
| 15 | 1919438 | 1 | NUT, Hex, Esna Lock, 5/16-18 | |
| 16 | 1920161 | 2 | NUT, Hex, Jam, 5/16-18 | |
| 17 | 1927557 | 1 | NUT, Hex, Flange, 5/16-18 | |
| 18 | 1928698 | 1 | NUT, Hex, Centerlock, 5/16-18 | |
| 19 | 1928919* | 4 | NUT & WASHER ASSY., Hex, 10-32 | |
| 20 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 | |
| 21 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 | |
| 22 | 1933896 | 2 | NUT, Hex Hd., #10-24 | |
| 23 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 | |
| 24 | 1935105 | 4 | CAPSCREW, 1/4-20 x 5/8, Gr.8 | |
| 25 | 1960096 | 2 | WASHER, Flat, 3/16 | |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 | |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 | |
| 28 | 1960223 | 1 | BOLT, 5/16-18 X 1-1/4 | |
| 29 | 1960371 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 | |

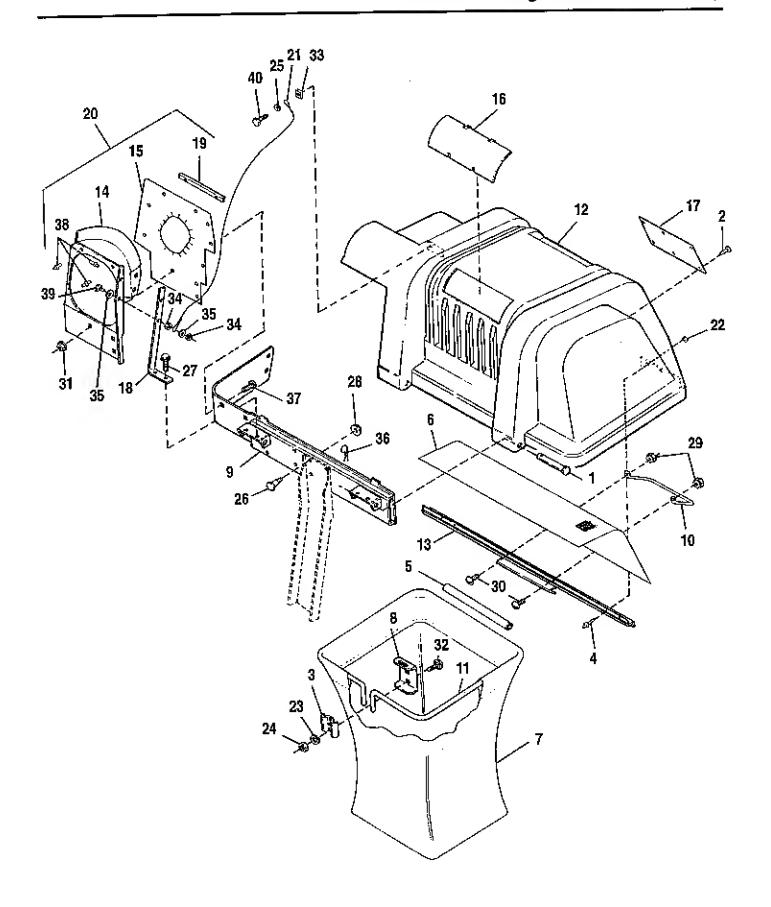
^{*} Not required on models equipped with 12 HP Tecumseh engine, Mfg. Nos. 1692515, 1692517 & 1692519.



34" Twin Bag Catcher - Adapter, Blade & Tube

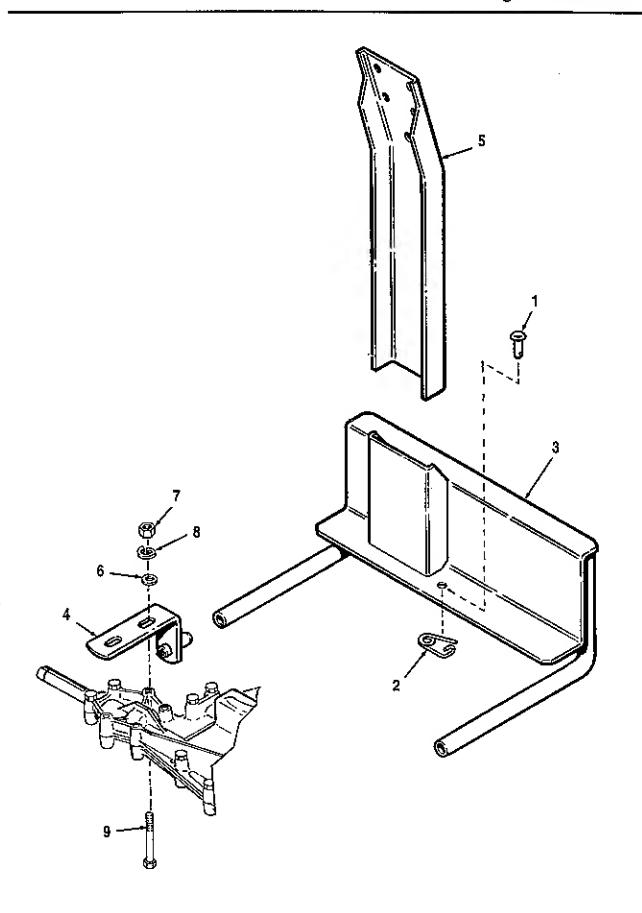
| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|--------------------------------------|--|
| 1 | 1679163 | 1 | WING NUT ASSEMBLY, 5/16 | |
| 2 | 1679164 | 1 | CUP | |
| 3 | 1702665 | 2 | SPACER | |
| 4 | 1703769 | 1 | TUBE, Transfer | |
| 5 | 1704341 | 1 | WASHER, Special, 11/32 x 7/8 x 1-3/4 | |
| 6 | 1704355 | 1 | BRACKET, Attachment | |
| 7 | 1704603 | 1 | LATCH, Tube | |
| 8 | 1705010 | 1 | ADAPTER, Blade, High Lift | |
| 9 | 1706739 | 1 | BLADE, High Lift, 34" Mower | |
| 10 | 1709112 | 1 | BAFFLE, 34" Mower | |
| 11 | 1709135 | 1 | ADAPTER, 34" Mower | |
| 12 | 1713286* | 1 | EXHAUST SHIELD, Front | |
| 13 | 1713287* | 1 | EXHAUST SHIELD, Rear | |
| 14 | 1917356 | 3 | LOCKWASHER, 5/16 | |
| 15 | 1917372 | 3 | NUT, Hex, 5/16-18 | |
| 16 | 1919326 | 1 | WASHER, Flat, 5/16 | |
| 17 | 1919438 | 3 | NUT, Esna Hex Lock, 5/16-18 | |
| 18 | 1927557 | 1 | NUT, Hex Flange, 5/16-18 | |
| 19 | 1928698 | 1 | NUT, Centerlock, 5/16-18 | |
| 20 | 1928919* | 4 | NUT & WASHER ASSY., Hex 10-32 | |
| 21 | 1930531* | 4 | SCREW, Truss Hd., 10-32 x 1/2 | |
| 22 | 1931332 | 1 | CARRIAGE BOLT, 5/16-18 x 5/8 | |
| 23 | 1931338 | 2 | CARRIAGE BOLT, 5/16-18 x 1-3/4 | |
| 24 | 1931339 | 1 | CARRIAGE BOLT, 5/16-18 x 2 | |
| 25 | 1935048 | 1 | NUT, Flange Lock, 5/16-18 | |
| 26 | 1960122 | 1 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 | |
| 27 | 1960185 | 1 | WASHER, Flat, 5/16 | |
| 28 | 1960371 | 3 | CAPSCREW, Hex Hd., 5/16-18 x 3/4 | |

^{*}Not required on models equipped with 12 HP Tecumseh engine, Mfg. Nos. 1692515, 1692517 & 1692519.



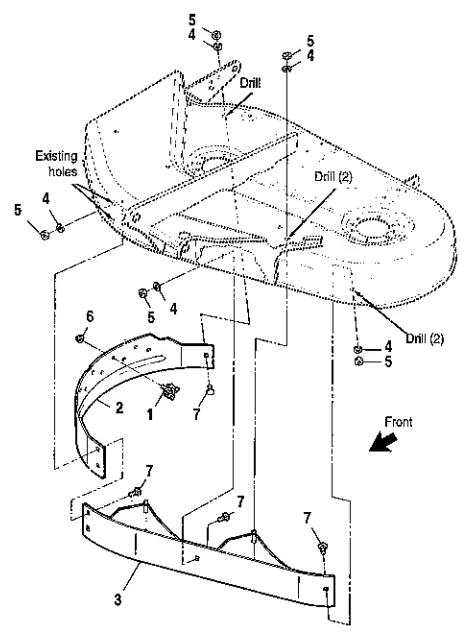
30" & 34" Twin Bag Catchers - Cover & Bag

| REF. NO. | PART NO. | QTY. | DESCRIPTION |
|-------------|-------------|------|---|
| 1 | 960367 | 2 | PIN, Round Head |
| 2 | 1667248 | 6 | CLIP, Canoe |
| 3 | 1672023 | 2 | CLAMP |
| 4 | 1675043 | 4 | RIVET, Pop |
| 5 | 1675707 | 2 | TUBE CLIP, Grass Bag |
| 6 | 1703700 | 1 | SCREEN |
| 7 | 1703764 | 2 | BAG, Grass |
| 8 | 1703807 | 2 | HANGER |
| 9 | 1703822 | 1 | CROSS ASSY. |
| 10 | 1703853 | 1 | HANDLE, Latch |
| 11 | 1703855 | 2 | HOOP, Bag |
| 12 | 1704056 | 1 | COVER ASSY. |
| | | | (Incl. Ref. Nos. 4, 6, 13, 21, 22, 25, 33 & 40) |
| 13 | 1704057 | 1 | SEAL, Clip |
| 14 | 1704075 | 1 | SUPPORT, Tube |
| 15 | 1704135 | 1 | SEAL, Cover |
| 16 | 1704180 | 2 | WINDOW |
| 17 | 1704405 | 1 | DECAL, Safety |
| 18 | 1704507 | 1 | STRAP, Tube Support |
| 19 | 1704508 | 3 | BRACKET, Seai |
| 20 | 1704615 | 1 | TUBE ASSY., Support |
| | | | (Incl. Ref. Nos. 14, 15, 18, 19, 34, 35, 38 & 39) |
| 21 | 1705876 | 1 | CABLE, Double Loop |
| 22 | 1910531 | 4 | WASHER |
| 23 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 24 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 25 | 1921319 | 1 | WASHER, Plain, 1/4 |
| 26 | 1921966 | 4 | CAPSCREW, Hex Hd., 3/8-16 x 7/8 |
| 27 | 1927428 | 2 | SCREW, Taptite, 1/4-20 x 3/8 |
| 28 | 1928352 | 4 | NUT, Hex, Whizlock, 3/8-16 |
| 29 | 1928919 | 2 | NUT, Hex, #10-32 |
| 30 | 1930531 | 2 | SCREW, Truss Hd., #10-32 x 1/2 |
| 31 | 1930642 | 5 | LOCKNUT, Flange, 1/4-20 End Lock |
| 32 | 1931333 | 4 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 33 | 1933886 | 1 | NUT, Speed |
| 34 | 1960077 | 2 | NUT, Hex, Lock, #8-32 |
| 35 | 1960096 | 2 | WASHER |
| 36 | 1960221 | 2 | CLIP, Hairpin |
| 37 | 1960252 | 5 | CARRIAGE BOLT, 1/4-20 x 5/8 |
| 38 | 1960381 | 7 | RIVET, Pop |
| 39 | 1960399 | 1 | SCREW, Round Hd., #8-32 x 7/8 |
| 40 | 1960400 | 1 | SCREW, Self-tapping, #10-12 x 5/8 |



30" & 34" Twin Bag Grass Catchers - Hitch

| REF. NO. | PART NO. | QTY. | DESCRIPTION | |
|-------------|-------------|------|------------------------------------|--|
| 1 | 102004 | 1 | PIN, Round | |
| 2 | 176012 | 1 | CLIP PIN, Safety | |
| 3 | 1709022 | 1 | SUPPORT ASSY. | |
| 4 | 1709026 | 2 | ANCHOR ASSY. | |
| 5 | 1709111 | 1 | SUPPORT, Catcher | |
| 6 | 1917356 | 4 | LOCKWASHER, 5/16 | |
| 7 | 1917372 | 4 | NUT, Hex, 5/16-18 | |
| 8 | 1919326 | 4 | WASHER, Plain 5/16 | |
| 9 | 1921719 | 4 | CAPSCREW, Hex Hd., 5/16-18 x 2-1/2 | |



| REF. | PART | | | |
|------|----------|------|--|--|
| NO. | NO. | QTY. | DESCRIPTION | |
| 1 | 1707684* | 8 | SHREDDERS, Leaf (Optional) | |
| 2 | 1708866 | 1 | BAFFLE, Discharge | |
| 3 | 1708867 | 1 | BAFFLE, Mulching | |
| 4 | 1917356 | 7 | LOCKWASHER, 5/16 | |
| 5 | 1917372 | 7 | NUT, Hex, 5/16-18 | |
| 6 | 1919438* | В | NUT, Hex, Plastite, 5/16-18 (Optional) | |
| 7 | 1931333 | 5 | CARRIAGE BOLT, 5/16-18 x 3/4 | |

^{*} Also available optional Leaf Shredder Kit, part no. 1686609; which contains 8 ea. of Ref. Nos. 6 & 1.

TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE

(Tolerance ± 20%)

| SIZE | SAE GRADE #2 | | SAE GI | RADE #5 | SAE G | RADE #8 |
|---------|------------------|--------------|-------------------------|------------|------------------|-------------|
| | < | | | \bigcirc | | \odot |
| | in/lbs ft/lbs | Nm. | <u>in/lbs</u> ft/lbs | Nm. | in/lbs ft/lbs | Nm. |
| 8-32 | 19 | 2.1 | 30 | 3,4 | 41 | <u></u> |
| 8-36 | 20 | 2.3 | 31 | 3.5 | 43 | 4.9 |
| 10-24 | 27 | 3.1 | 43 | 4.9 | 60 | 6.8 |
| 10-32 | 31 | 3.5 | <u>49</u> | 5.5 | <u>68</u> | 7.7 |
| 1/4-20 | 66 | 7.6 | 8 | 10.9 | 12 | 16.3 |
| 1/4-28 | <u>76</u> | 8.6 | 10 | 13.6 | 14 | 19.0 |
| 5/16-18 | 11 | 15.0 | 17 | 23.1 | 25 | 34.0 |
| 5/16-24 | 12 | 16.3 | 19 | 25.8 | 27 | 34.0 |
| 3/8-16 | 20 | 27.2 | 30 | 40.8 | 45 | 61.2 |
| 3/8-24 | 23 | 31.3 | 35 | 47.6 | 50 | 68.0 |
| 7/16-14 | 30 | 40.8 | 50 | 68.0 | 70 | 95.2 |
| 7/16-20 | 35 | 47.6 | 55 | 74.8 | 80 | 108.8 |
| 1/2-13 | 50 | 68.0 | 75 | 102.0 | 110 | 149.6 |
| 1/2-20 | 55 | 74.8 | 90 | 122.4 | 120 | 163.2 |
| 9/16-12 | 65 | 88.4 | 110 | 149.6 | 150 | 204.0 |
| 9/16-18 | 75 | 102.0 | 120 | 163.2 | 170 | 231.2 |
| 5/8-11 | 90 | 122.4 | 150 | 204.0 | 220 | 299,2 |
| 5/8-18 | 100 | 136 | 180 | 244.8 | 240 | 326.4 |
| 3/4-10 | 160 | 217.6 | 260 | 353.6 | 386 | 525 |
| 3/4-16 | 180 | 244.8 | 300 | 408.0 | 420 | 571.2 |
| 7/8-9 | 140 | 190.4 | 400 | 544.0 | 600 | 816.0 |
| 7/8-14 | 155 | 210.8 | 440 | 598.4 | 660 | 897.6 |
| 1-8 | 220 | 299.2 | 580 | 788.8 | 900 | 1,244.0 |
| 1-12 | 240 | 326.4 ——— | 640 | 870.4 | 1,000 | 1,360.0 |

NOTES:

- 1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- 2. Recommended seating torque values for locknuts:
 - a. for prevailing torque locknuts use 65% of grade 5 torques.
 - b. for flange whizlock nuts and screws use 135% of grade 5 torques.
- 3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

| Part No. | Ref. No. & Page No. |
|----------|------------------------|----------|------------------------|----------|------------------------|----------|------------------------|
| 102004 | 1-67 | 778249 | 57-25 | 792160 | 8-23 | 1664847 | 5-49 |
| 106681 | 1-43 | 778250 | 50-25 | 799021 | 38-23 | 1664947 | 1-45 |
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| 1931317 | 8-45 | 1960020 | 24-53 | 1960540 | 50- 9 | | |
| 1931318 | 47-29 | 1960074 | 37-43 | 8221042 | 41-21 | | |
| 1931318 | 23-51 | 1960074 | 25-53 | 8221042 | 53-2 9 | ļ | |
| 1931332 | 31-19 | 1960077 | 34-65 | 8221042 | 14-37 | 1 | |
| 1931332 | 26-27 | 1960093 | 38-43 | 41708267 | 14- 9 | | |
| 1931332 | 22-63 | 1960093 | 24-51 | 61685670 | 10-43 | | |
| 1931333 | 27-3 | 1960096 | 25-61 | 61685672 | 5-51 | | |
| 1931333 | 31-5 | 1960096 | 35-65 | | | | |
| 1931333 | 32-65 | 1960112 | 3 0-3 | | | | |
| 1931333 | 7-68 | 1960112 | 34-5 | | | | |
| 1931335 | 32-7 | 1960114 | 46-9 | | | | |
| 1931335 | 38-21 | 1960114 | 13-37 | | | | |
| 1931335 | 48-29 | 1960122 | 26-61 | ļ | | | |
| 1931338 | 23-63 | 1960122 | 26-6 3 | | | Į. | |
| 1931339 | 21-61 | 1960151 | 30-27 | | | | |
| 1931339 | 24 -6 3 | 1960160 | 47-9 | | | | |
| 1931342 | 39-21 | 1960170 | 34-7 | | | | |
| 1931342 | 49-29 | 1960170 | 48-9 | | | | |
| 1931350 | 43-9 | 1960185 | 27-61 | | | | |
| 1931352 | 35-43 | 1960185 | 27-63 | | | | |
| 1931352 | 23-53 | 1960221 | 36-65 | | | | |
| 1931355 | 50-29 | 1960223 | 40-21 | | | | |
| 1933263 | 31-13 | 1960223 | 51-29 | 1 | | | |
| 1933263 | 23-15 | 1960223 | 39-43 | | | 1 | |
| 1933263 | 26-17 | 1960223 | 26-53 | | | 1 | |
| 1933263 | 37-39 | 1960223 | 28-61 | | | | |

ATTACHMENTS & ACCESSORIES



| _ | _ | | | GARDEN TRACTORS | | | LAWN TRACTORS | | RIDING MOWERS | |
|---|--|---|--|--|--|-----------|--|---------|--|--|
| . . 5 | | Plicity DESCRIPTION | SUNSTAR | SOVEREIGN | LANDLORD | BROADMOOR | REGENT | Coronet | FRONTCUT | |
| Collection Systems | 6.5 Bu. 6.5 Bu. 13.0 Bu. | CleanSweep TM Twin Carcher Turbo CleanSweep TM Twin Carcher Turbo Quad Bagger Collector | 10000000000000000000000000000000000000 | | | | | | | |
| | 17.0 Bu 17.0 Bu 50.0 Bu | Turbo Quad Bagger Collector Turbo Wide Body Carr Collector Turbo Carr Collector | | ************************************** | | | | | • • | |
| Hauling Carts | 6.5 Cu: Fe 10.0 Cu. Ft. | Utility Cart Dump Cart Dump Cart Dump Cart Dump Cart Woodside Transport | | | | ■ # | ## ## ## ## ## ## ## ## ## ## ## ## ## | | = | |
| Snowthrowers & Cab | 36-Inch 42-Inch 40-Inch 47-Inch | Single-Stage Single-Stage Two-Stage Two-Stage Snow Cab | | | | | | | • | |
| Snow/Dozer Blades Tillers &Losders | 42" 46° 36* | Blade Blade Tiller | | | = :. = ::::::::::::::::::::::::::::::::: | • | * □ | | | |
| and Addition | 38 | TiBer Front-End Loader | | | | | | | ************************************** | |

SEE YOUR DEALER FOR THE ACCESSORIES APPLICABLE TO YOUR MODEL



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